

Die Cast Machinery, LLC Inventory number ??: 4879

We offer for sale, subject to availability, prior sale and the terms listed below:

Used Ube Model: UB 2250G 2250 Metric Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Model: UB 2250G

Fully automated with Ube automatic Ladle, Ube side-mounted die sprayer, Ube overhead part extractor, Ube Shuttle-bed Vertical Trim Press, PLC Controls Factory upgraded by Ube in 2013. New Ube Provicast Servo-Shot installed by Ube

Status: Sold

Specifications:	Metric / U.S. Standard
Locking Force:	2,250 tons / 2,475 tons
Tie Bar Diameter:	300 mm / 11.8 inches
Tie Bar Clearance (vertical x horizontal):	1,500 x 1,400 mm / 59 x 55.1 inches
Die Thickness (minimum - maximum):	750 - 1,700 mm / 29.52 - 66.93 inches
Die Stroke (minimum - maximum):	1,180 mm / 46.45 inches
Moving Platen Size (vertical x horizontal):	2,370 x 2,500 mm / 93.3x 98.42 inches
Shot Position:	-350 mm / -13.78 inches
Shot Injection Stroke/Injection Force/Maximum Speed:	1,120 mm, 75 - 150 tons, 5.0 meters per second / 44.1 inches, 82.5 - 165 tons, 196 inches per second
Ejection Force/Stroke:	80 tons, 180 mm / 88 tons, 7.98 inches
Power:	AC 415 V, 50 Hz / AC 415 V, 50 Hz
Machine Size (includes automation):	16.48 x 15.98 x 7.33 meters / 43 x 12.5 feet
Machine Weight:	150 metric ton / 165 ton

Features & Accessories:
Central Electric Motorized Die Height Adjustment with Tie Bar Tonnage Readout and Limits
Fully Automatic Tie Bar Pulling Systems on Two Operator Side Tie Bars with Ube automatic Die Shuttle System for Quick Die Change with Power Die Carriers on Moving and Stationary Platens
Twin Cylinder Hydraulic Bumper Plate Ejection System with Pull-Back
Five 3/4 inch Core Circuits - Three on moving platen, Two on fixed platen - all with Pressure Reducing Circuits
Machine PLC Controls replaced/upgraded by Ube, Injection Control System Upgraded to Ube Provicast Servo-Shot Shot Control and Monitoring System
Machine has had continuous Ube Factory Preventive Maintenance Since Originally Installed

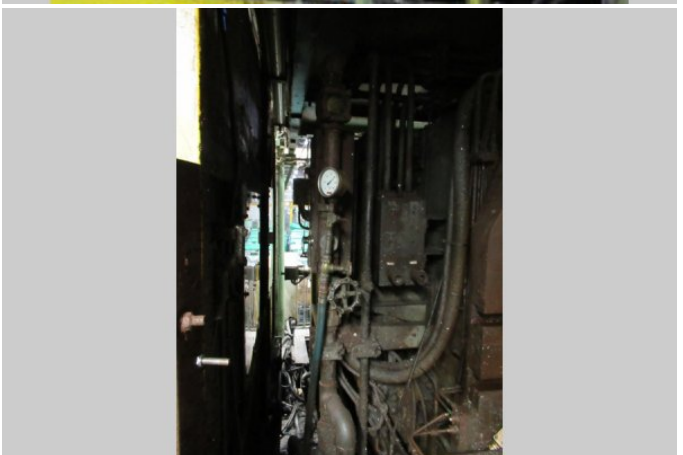
Terms of Sale:
Price: request quotation
Shipping Terms: Ex-works

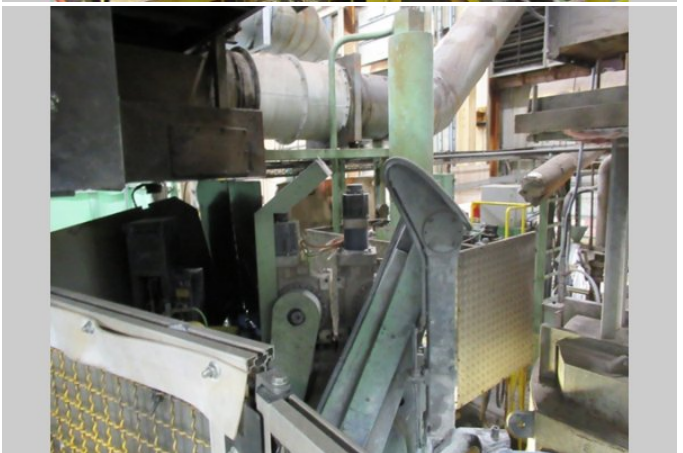
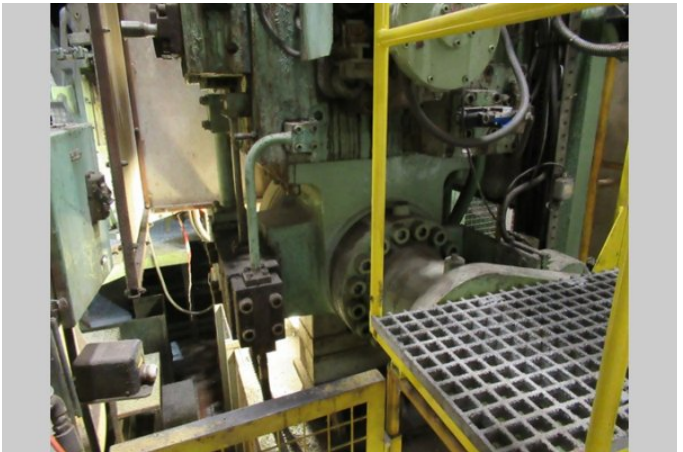
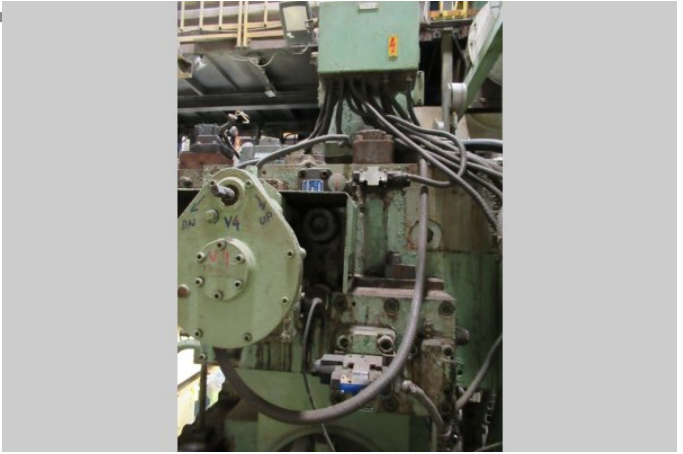
Product Photos:

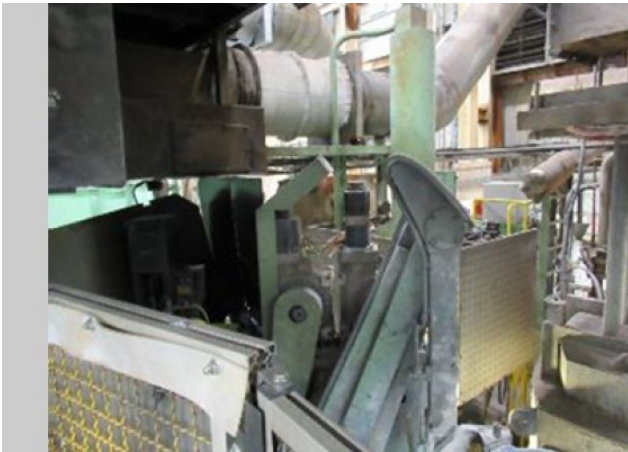
Click on any image for a larger view



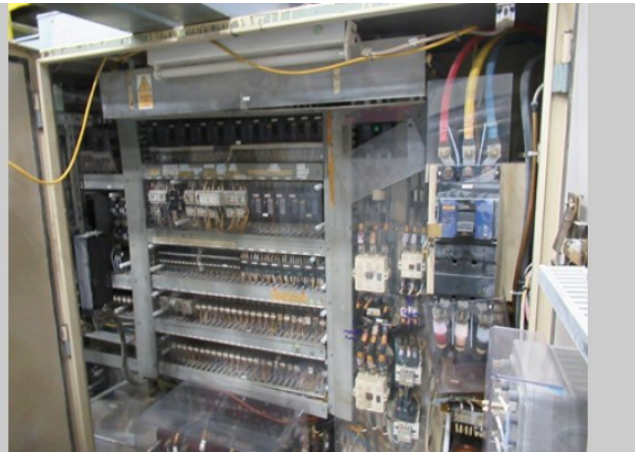
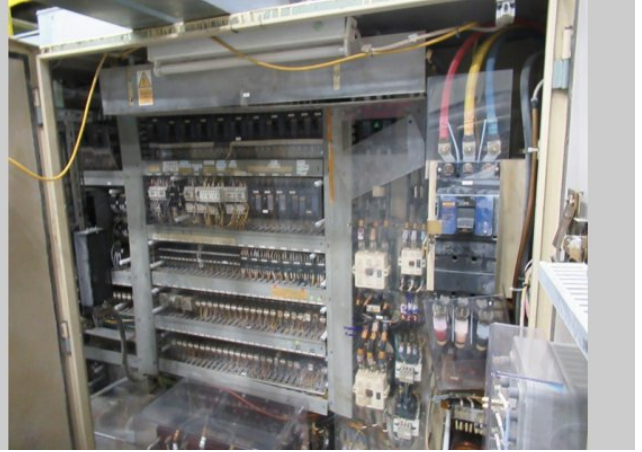












Description: Used, Ube Model UB 2250G 2250 Metric Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For Sale, Features include: Central Electric Motorized Die Height Adjustment with Tie Bar Tonnage Readout and Limits, Fully Automatic Tie Bar Pulling Systems on Two Operator Side Tie Bars with Ube automatic Die Shuttle System for Quick Die Change with Power Die Carriers on Moving and Stationary Platens, Twin Cylinder Hydraulic Bumper Plate Ejection System with Pull-Back, Five 3/4 inch Core Circuits - Three on moving platen, Two on fixed platen - all with Pressure Reducing Circuits, Machine PLC Controls replaced/upgraded by Ube, Injection Control System Upgraded to Ube Provicast Servo-Shot Shot Control and Monitoring System, Machine has had continuous Ube Factory Preventive Maintenance Since Originally Installed, Controls, Second Hand, DCM-4879

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.