



Die Cast Machinery, LLC Inventory number: 3021

We offer for sale, subject to prior sale and the terms listed below:

Used Toshiba 1650 Metric Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Model: DC-1650-CL

Manufactured New in 1985

Status: Sold

Specifications:	Metric / U.S. Standard
Clamping Force:	1650 Tons / 1,815 Tons
Clearance Between Tie Bars (H x V)	1300 x 1500 mm / 51 x 59 inches
Tie Bar Diameter:	280 mm / 11 inches
Platen Dimensions:	2060 x 2260 mm / 81.1 x 89 inches
Die Thickness (minimum - maximum):	700 - 1700 mm / 27.55 - 66.9 inches
Die Stroke:	1000 mm / 39.38 inches
Injection Force:	85 to 153 tons / 93 to 168 tons
Injection Stroke:	1200 mm / 47.25 inches
Shot Positions:	350 mm below Center / 13.78 inches below Center
Ejector Plate Stroke:	20 - 200 mm / .78 - 7.8 inches
Machine Size:	13.11 x 3.96 x 4.27 meters / 43 x 13 x 14 feet
Machine Weight:	139,706 kg / 308,000 lbs

Features & Accessories:

Dual Fully Automated Tie Bar Pulling on Top and Bottom Operator Side Tie Bars

Automatic Lubrication System with Monitoring System

Two Speed Hydraulic Motorized Die Height via central Bull Gear

Toshiba PLC Controls

C-Frame Shot End with Close Coupled Accumulators and Shot Intensifier

Hydraulic Bumper Plate Ejection System

Terms of Sale:

Price: [request quotation](#)

Shipping Terms: Ex-works

Product Photos:

Click on any image for a larger view





Description: Used, Toshiba Model DC-1650-CL 1650 Metric Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For Sale, Features include: Dual Fully Automated Tie Bar Pulling on Top and Bottom Operator Side Tie Bars, Automatic Lubrication System with Monitoring System, Two Speed Hydraulic Motorized Die Height via central Bull Gear, Toshiba PLC Controls, C-Frame Shot End with Close Coupled Accumulators and Shot Intensifier, Hydraulic Bumper Plate Ejection System, Toshiba PLC Controls, Second Hand, DCM-3021

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.