

Die Cast Machinery, LLC Inventory number: DCM-4977

Used Techmire Model: 22H 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine

Status:	Sold
Manufacturer:	Techmire
Model:	22H
Size:	8 ton
Inventory Number:	DCM-4977

Techmire - 22H 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine, Techmire Controls

[View this machine online: DCM-4977](#)



Specifications

	U.S. Standard	Metric
Standard Die Size:	2.5 x 2.5 inches	63.50 x 63.50 mm
Injection Capacity (zinc):	6.58 ounces	187 grams
Plunger Diameter:	1 inch	25.4 mm
Maximum Injection Pressure:	4,000 psi	275.8 bars
Maximum Hydraulic Line Pressure:	1060 psi	73 bars
Stroke of each Die Member:	1.5 inches	38 mm
Maximum Total Die Opening:	3.0 inches	76.2 mm
Clamping Force:	7.9 Tons	7.2 Metric Tons
Furnace power/bath capacity/melt rate in zinc:	14.5 kw/280 pounds/132 pounds per hour	14.5 kw/127 kg/60 kw per hour
Main Pump Motor:	10 hp	7.46 kw
Machine Weight:	3700 pounds	1700 KG
Floor Space Required (width x depth):	4.6 x 6.2 feet	1.87 x 1.4 meters

Features & Accessories:

- Can be upgraded to the New Techmire 44 Ring System with Locking Cylinders; Upgradeable to Techmire H13 Gooseneck and/or Stainless Steel Pot
- Techmire 22H (aka 22 or 2x2 or 2 x 2 or 22 z) Die Casting Machines are Manufactured in Montreal, Quebec Canada

Terms of Sale:

Price: [sold](#)

Shipping Terms: F.O.B. Warehouse

Questions? Call (847) 360-9170 and mention DCM-4977.

Photos - DCM-4977

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[Photo 1 of DCM-4977 - view online](#)



[Photo 2 of DCM-4977 - view online](#)



[Photo 3 of DCM-4977 - view online](#)



[Photo 4 of DCM-4977 - view online](#)



[Photo 5 of DCM-4977 - view online](#)



[Photo 6 of DCM-4977 - view online](#)

Photos - DCM-4977 (continued)

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[Photo 7 of DCM-4977 - view online](#)



[Photo 8 of DCM-4977 - view online](#)



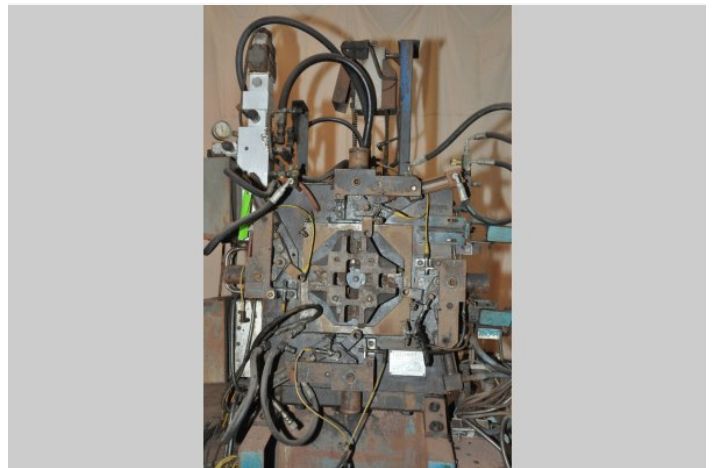
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[Photo 10 of DCM-4977 - view online](#)



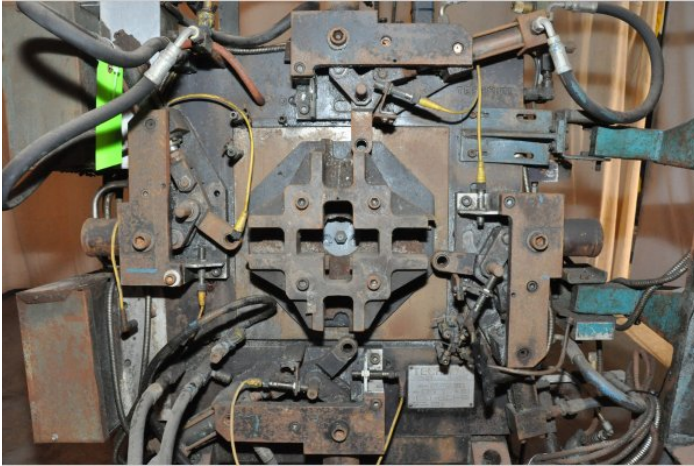
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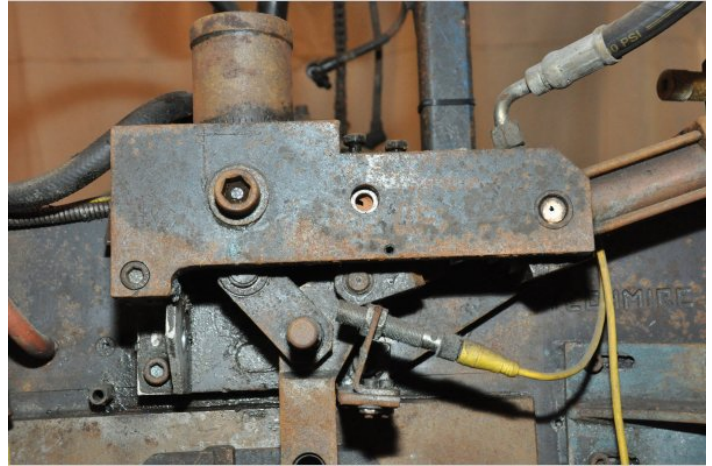
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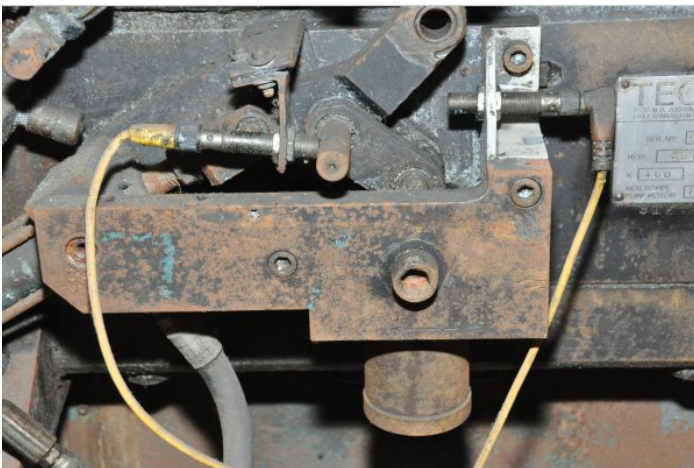
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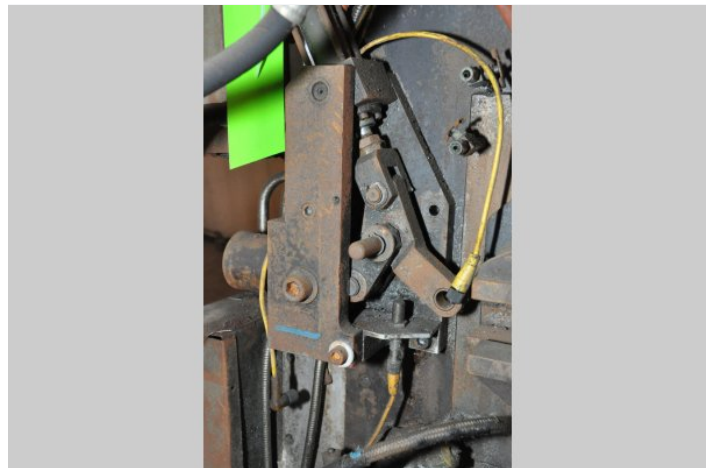
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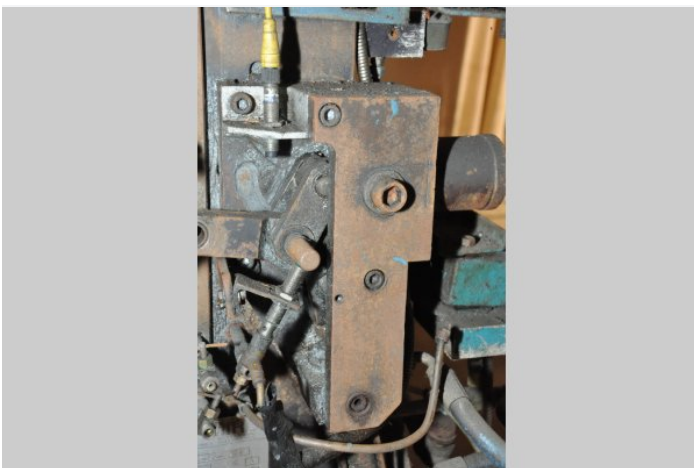
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[Photo 15 of DCM-4977 - view online](#)



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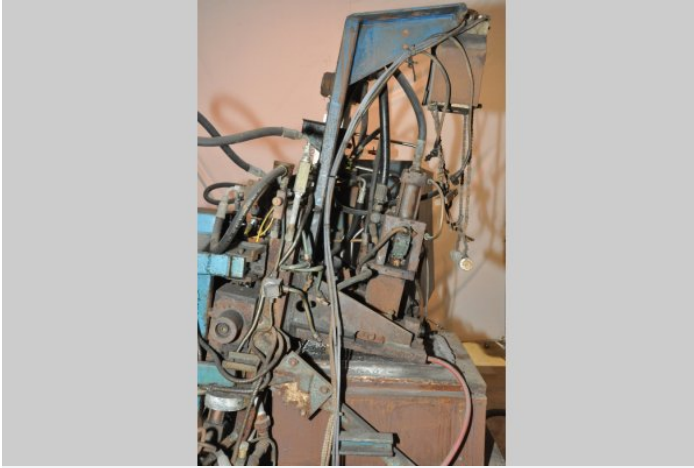
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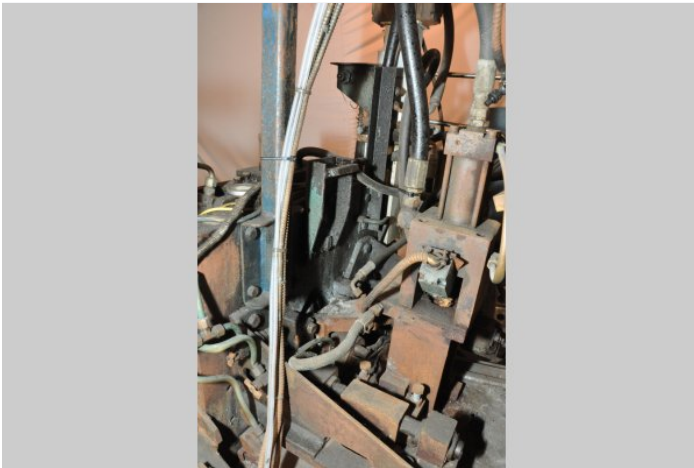
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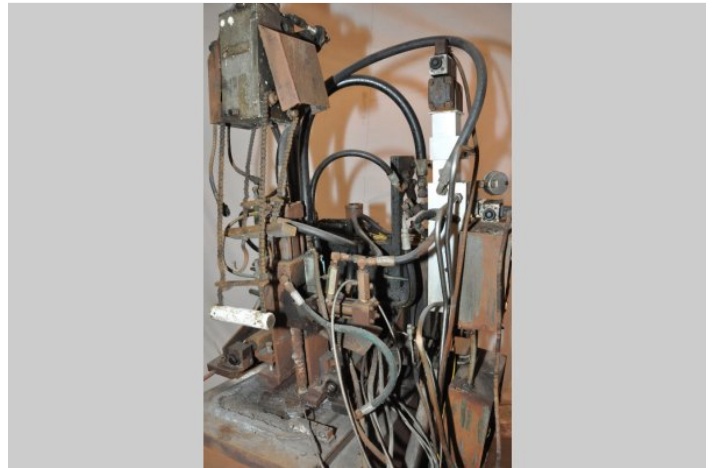
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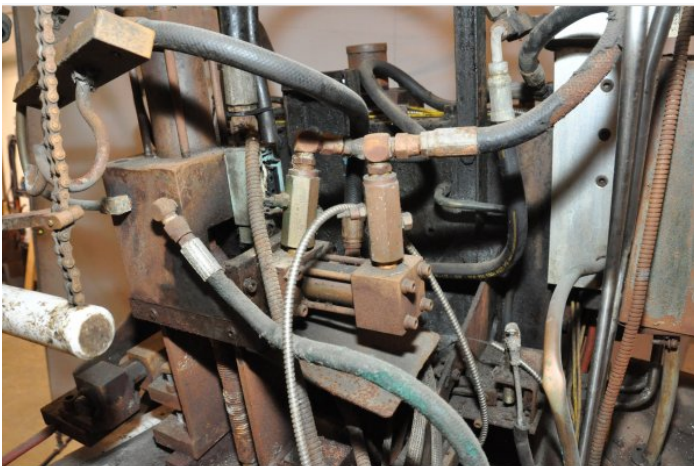
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[Photo 21 of DCM-4977 - view online](#)



[Photo 22 of DCM-4977 - view online](#)



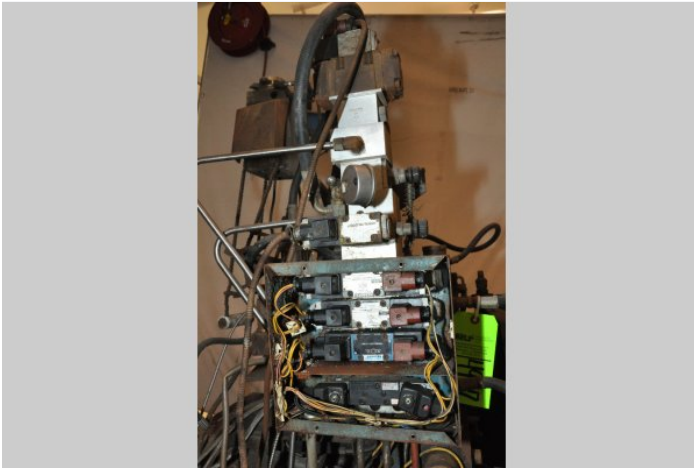
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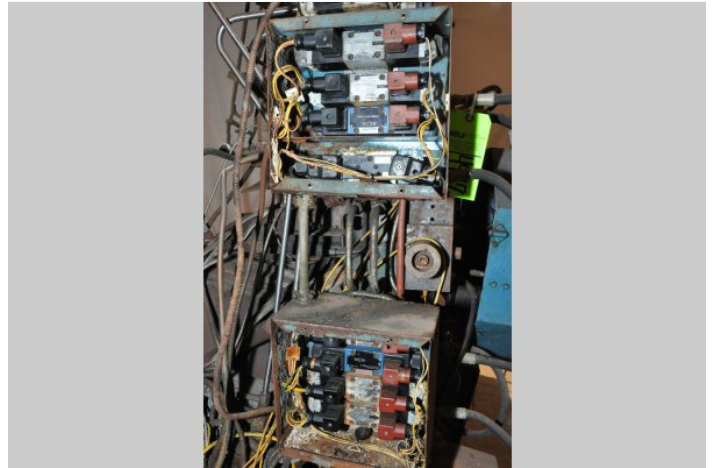
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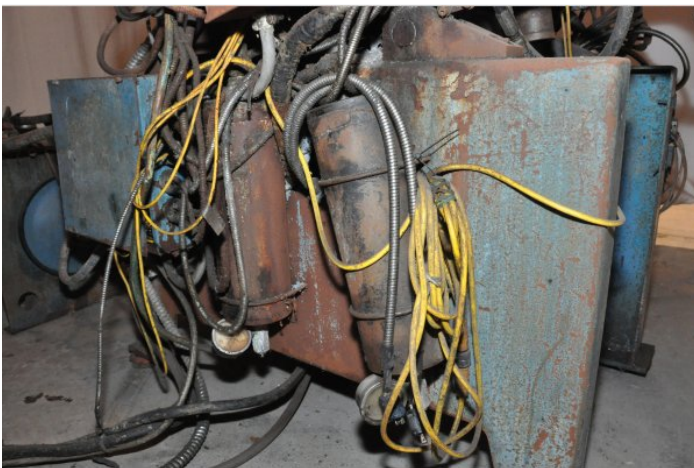
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[Photo 26 of DCM-4977 - view online](#)



[Photo 27 of DCM-4977 - view online](#)



[Photo 28 of DCM-4977 - view online](#)



[Photo 29 of DCM-4977 - view online](#)



[Photo 30 of DCM-4977 - view online](#)

Photos - DCM-4977 (continued)

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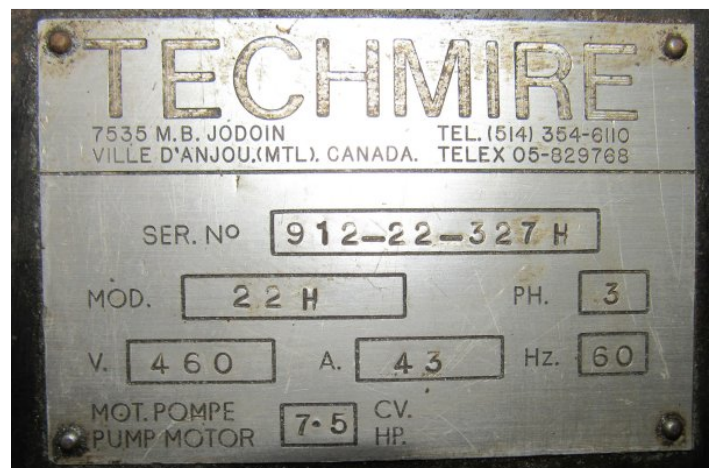
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[Photo 32 of DCM-4977 - view online](#)



[Photo 33 of DCM-4977 - view online](#)



[Photo 34 of DCM-4977 - view online](#)

Description:

Used, Techmire Model 22H 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine For_Sale, Features Include:, Can be upgraded to the New Techmire 44 Ring System with Locking Cylinders; Upgradeable to Techmire H13 Gooseneck and/or Stainless Steel Pot, Techmire 22H (aka 22 or 2x2 or 2 x 2 or 22 z) Die Casting Machines are Manufactured in Montreal, Quebec Canada, Techmire controls, second Hand, DCM-4977

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