

Die Cast Machinery, LLC Inventory number: DCM-4975

## Used Techmire Model: 22Z 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine

|                          |             |
|--------------------------|-------------|
| <b>Status:</b>           | <b>Sold</b> |
| <b>Manufacturer:</b>     | Techmire    |
| <b>Model:</b>            | 22Z         |
| <b>Size:</b>             | 8 ton       |
| <b>Inventory Number:</b> | DCM-4975    |

Techmire - 22Z 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine, Techmire Controls

[View this machine online: DCM-4975](#)



### Specifications

|                                                | U.S. Standard                          | Metric                        |
|------------------------------------------------|----------------------------------------|-------------------------------|
| Standard Die Size:                             | 2.5 x 2.5 inches                       | 63.50 x 63.50 mm              |
| Injection Capacity (zinc):                     | 6.58 ounces                            | 187 grams                     |
| Plunger Diameter:                              | 1 inch                                 | 25.4 mm                       |
| Maximum Injection Pressure:                    | 4,000 psi                              | 275.8 bars                    |
| Maximum Hydraulic Line Pressure:               | 1060 psi                               | 73 bars                       |
| Stroke of each Die Member:                     | 1.5 inches                             | 38 mm                         |
| Maximum Total Die Opening:                     | 3.0 inches                             | 76.2 mm                       |
| Clamping Force:                                | 7.9 Tons                               | 7.2 Metric Tons               |
| Furnace power/bath capacity/melt rate in zinc: | 14.5 kw/280 pounds/132 pounds per hour | 14.5 kw/127 kg/60 kw per hour |
| Main Pump Motor:                               | 10 hp                                  | 7.46 kw                       |
| Machine Weight:                                | 3700 pounds                            | 1700 KG                       |
| Floor Space Required (width x depth):          | 4.6 x 6.2 feet                         | 1.87 x 1.4 meters             |

### Features & Accessories:

- Can be upgraded to the New Techmire 44 Ring System with Locking Cylinders; Upgradeable to Techmire H13 Gooseneck and/or Stainless Steel Pot
- Techmire 22Z (aka 22 or 2x2 or 2 x 2 or 22 z) Die Casting Machines are Manufactured in Montreal, Quebec Canada

### Terms of Sale:

**Price:** [sold](#)

**Shipping Terms:** F.O.B. Warehouse

Questions? Call (847) 360-9170 and mention DCM-4975.

## Photos - DCM-4975

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[Photo 1 of DCM-4975 - view online](#)



[Photo 2 of DCM-4975 - view online](#)



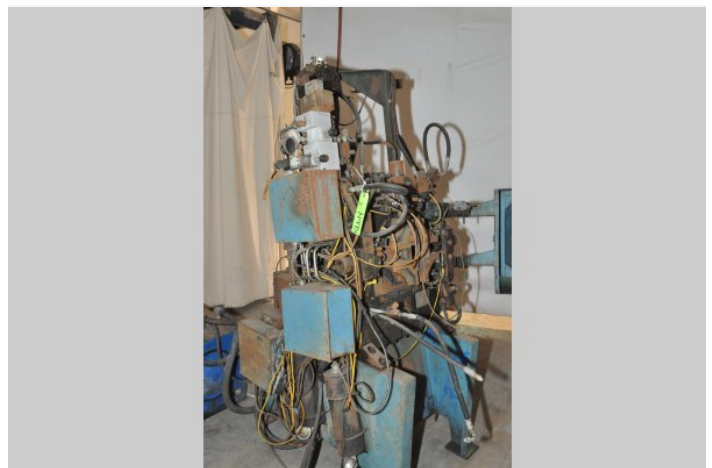
[Photo 3 of DCM-4975 - view online](#)



[Photo 4 of DCM-4975 - view online](#)



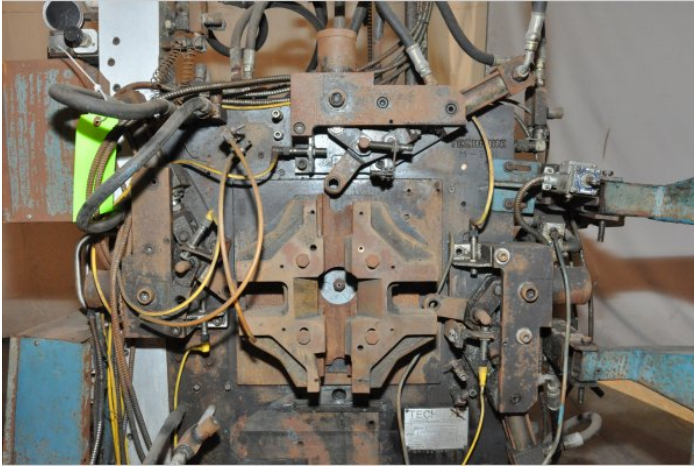
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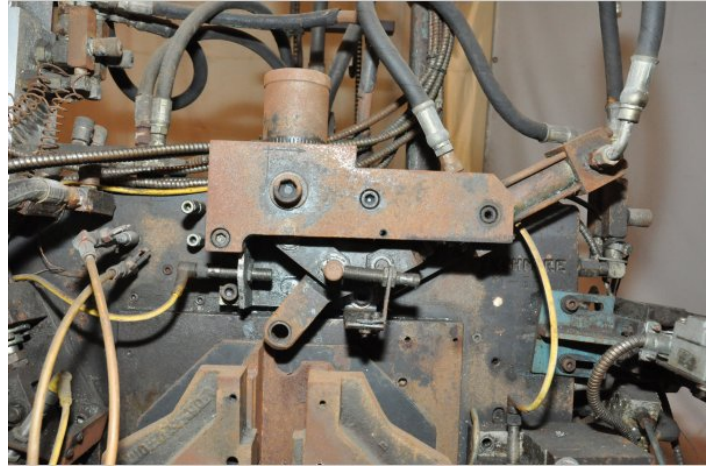
[Photo 6 of DCM-4975 - view online](#)

## Photos - DCM-4975 (continued)

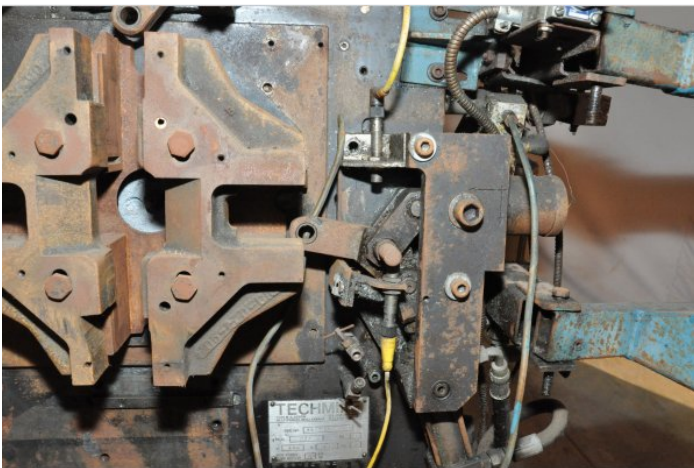
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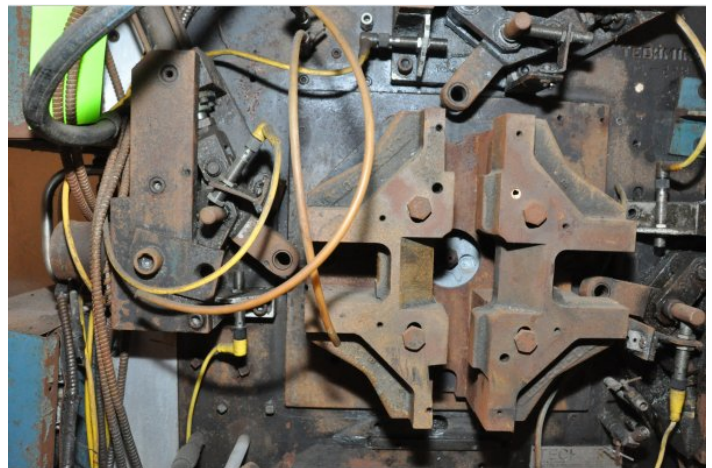
[Photo 7 of DCM-4975 - view online](#)



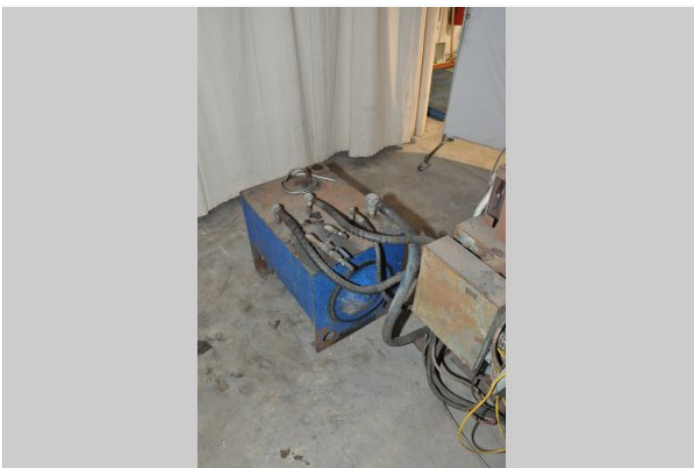
[Photo 8 of DCM-4975 - view online](#)



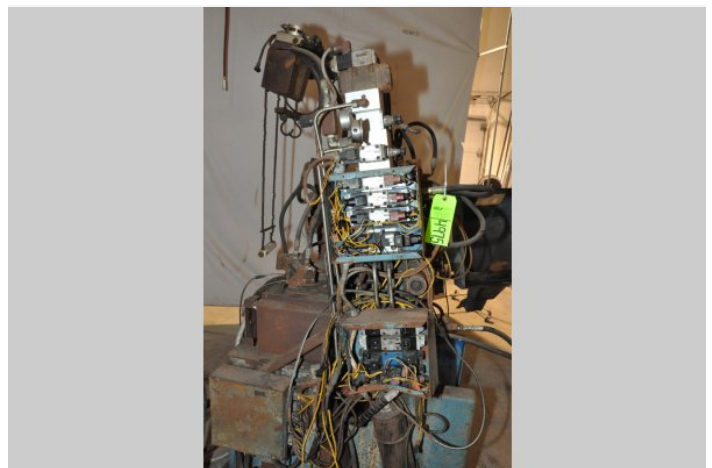
[Photo 9 of DCM-4975 - view online](#)



[Photo 10 of DCM-4975 - view online](#)



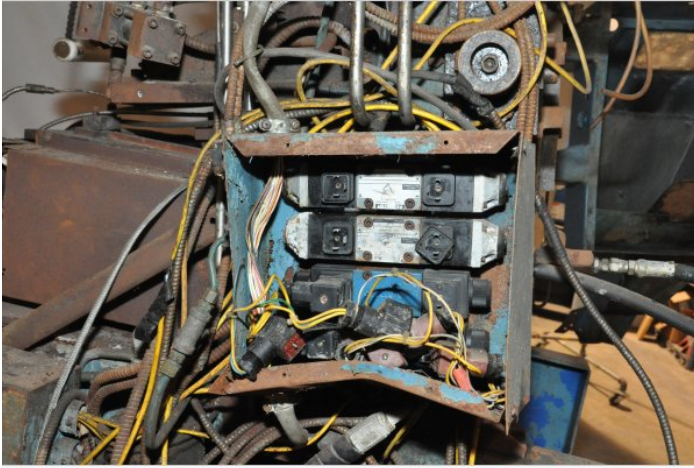
[Photo 11 of DCM-4975 - view online](#)



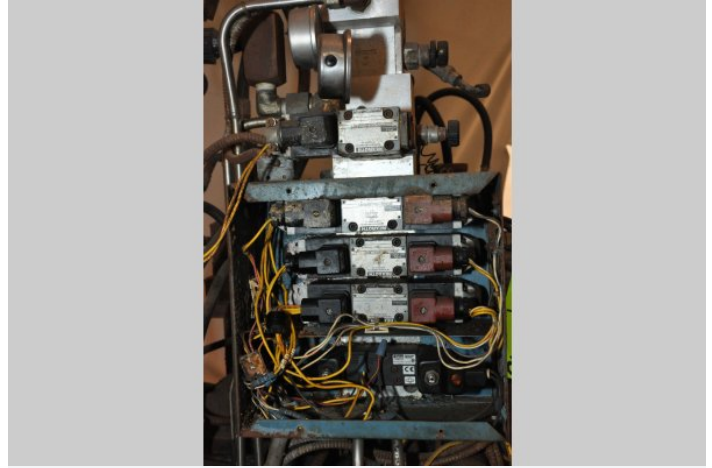
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## Photos - DCM-4975 (continued)

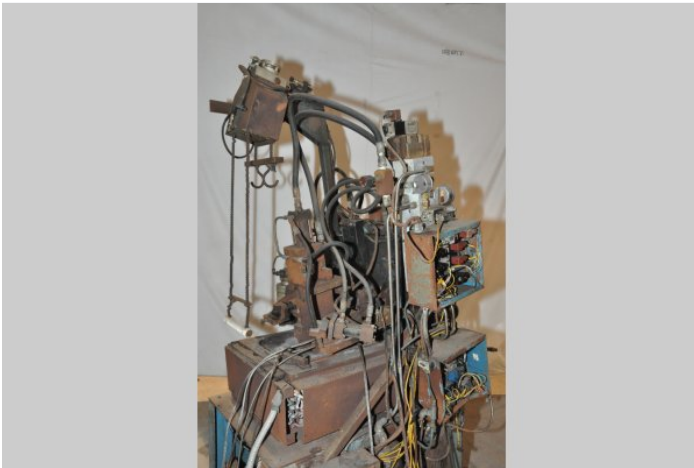
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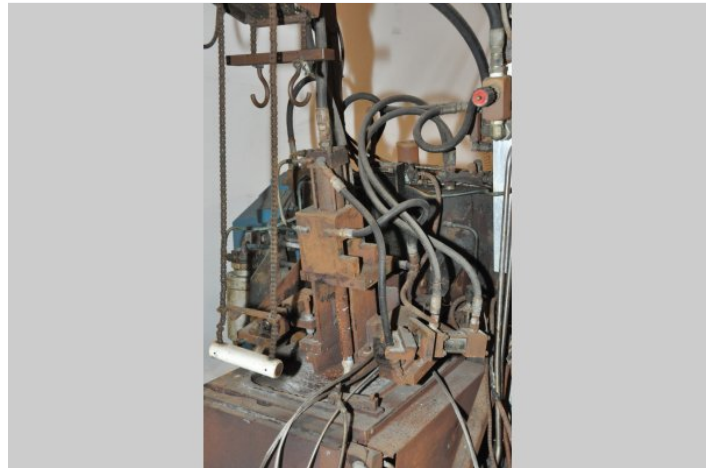
[Photo 13 of DCM-4975 - view online](#)



[Photo 14 of DCM-4975 - view online](#)



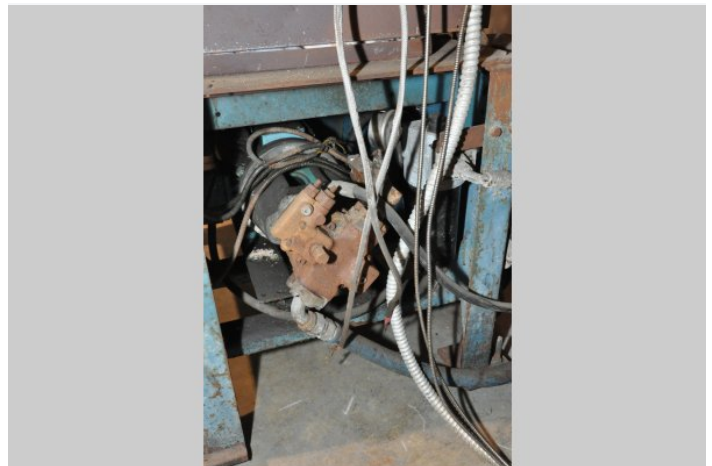
[Photo 15 of DCM-4975 - view online](#)



[Photo 16 of DCM-4975 - view online](#)



[Photo 17 of DCM-4975 - view online](#)



[Photo 18 of DCM-4975 - view online](#)

## Photos - DCM-4975 (continued)

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[Photo 20 of DCM-4975 - view online](#)



[Photo 21 of DCM-4975 - view online](#)



[Photo 22 of DCM-4975 - view online](#)



[Photo 23 of DCM-4975 - view online](#)



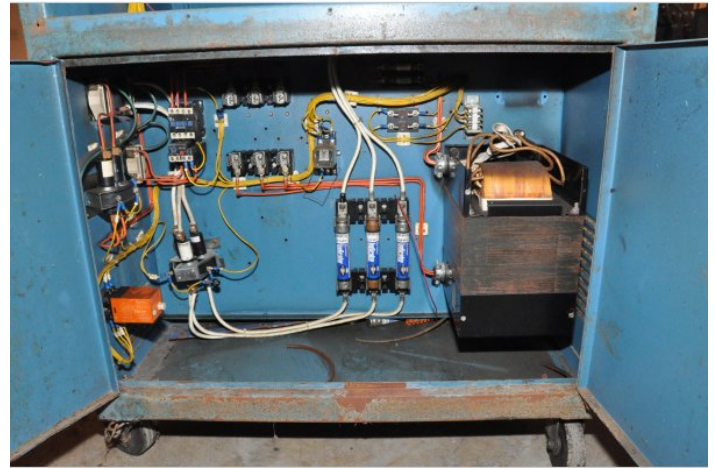
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## Photos - DCM-4975 (continued)

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[Photo 26 of DCM-4975 - view online](#)



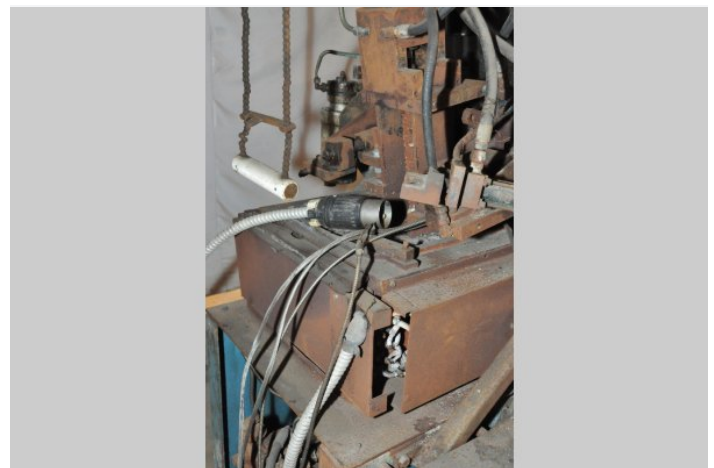
[Photo 27 of DCM-4975 - view online](#)



[Photo 28 of DCM-4975 - view online](#)



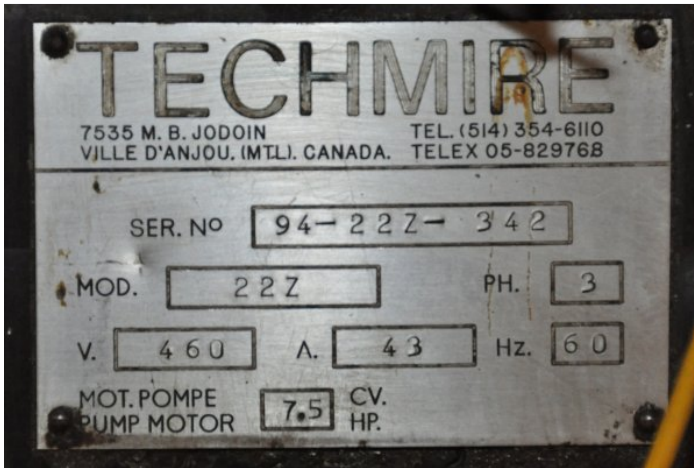
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[Photo 30 of DCM-4975 - view online](#)

## Photos - DCM-4975 (continued)

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### Description:

Used, Techmire Model 22Z 8 ton Multi-slide Hot Chamber Miniature Zinc (Zamak) High Pressure Die Casting Machine For\_Sale, Features Include:, Can be upgraded to the New Techmire 44 Ring System with Locking Cylinders; Upgradeable to Techmire H13 Gooseneck and/or Stainless Steel Pot, Techmire 22Z (aka 22 or 2x2 or 2 x 2 or 22 z) Die Casting Machines are Manufactured in Montreal, Quebec Canada, Techmire controls, second Hand, DCM-4975

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