

Die Cast Machinery, LLC Inventory number: DCM-4073

Used Surftran Model: C-250-6 25-210N-6H 250 Ton Thermal Energy Method (TEM) Thermal Parts Deburring Machine

Status:	Sold
Manufacturer:	Surftran
Model:	C-250-6 25-210N-6H
Size:	250 Ton
Inventory Number:	DCM-4073

Surftran - C-250-6 25-210N-6H 250 Ton Thermal Energy Method (TEM) Thermal Parts Deburring Machine, Allen Bradley Relay Logic Controls Controls

[View this machine online: DCM-4073](#)



Specifications

	U.S. Standard	Metric
Number of Blast Chambers:	6	6
Chamber Diameter:	7 inches	177.8 mm
Chamber Height:	6 inches	152.4
Chamber Clamping Force:	250 Tons	2491 kN
Normal Rate Capacity:	115 Cycles per hour	115 Cycles per hour
Maximum Charge Pressure:	160 psi	160 psi

Features & Accessories:

- Surftran Model C-250 TEM (Thermal Energy Method) six station, automated parts deburring machine for mass production removal of internal burrs, external burrs, flash removal in casting, forgings and molded parts. Also used for edge preparation.
- High Production six (6) Station Indexing Machine with 250 ton capacity
- Includes Natural Gas Compressor allowing for economical operation on Natural Gas
- Large diameter, high capacity parts chambers allows for larger parts or multiple smaller parts
- Surftran is the proven leader in the Thermal Deburring Process using TEM technology
- Common applications: Internal burr removal on castings, molded parts, screw machine parts, CNC Machined parts, hydraulic manifolds - internal and external flash removal on castings and molded parts
- Other applications: Gear chamfering, internal hydraulic manifold ports, blind holes and passages, cross-drilled parts, carburetor parts, fuel system components, delicate parts

Terms of Sale:

Price: [sold](#)

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-4073.

Photos - DCM-4073

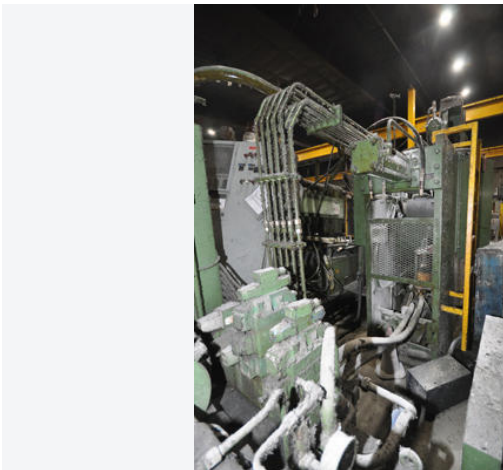
Click any photo to open it full size on our website.



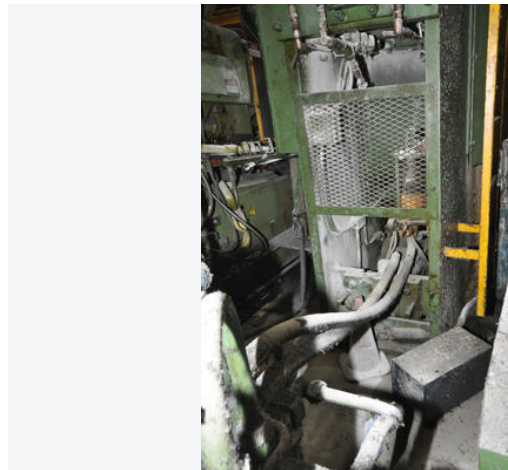
[Photo 1 of DCM-4073 - view online](#)



[Photo 2 of DCM-4073 - view online](#)



[Photo 3 of DCM-4073 - view online](#)



[Photo 4 of DCM-4073 - view online](#)



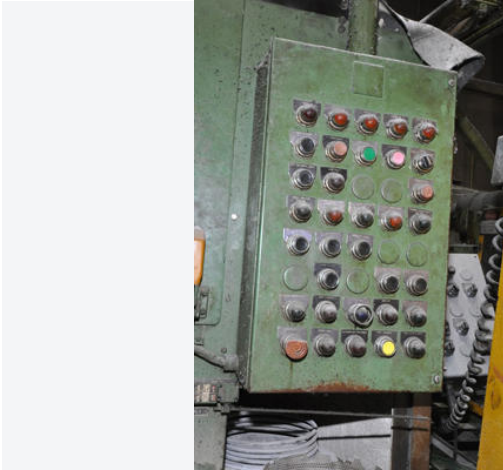
[Photo 5 of DCM-4073 - view online](#)



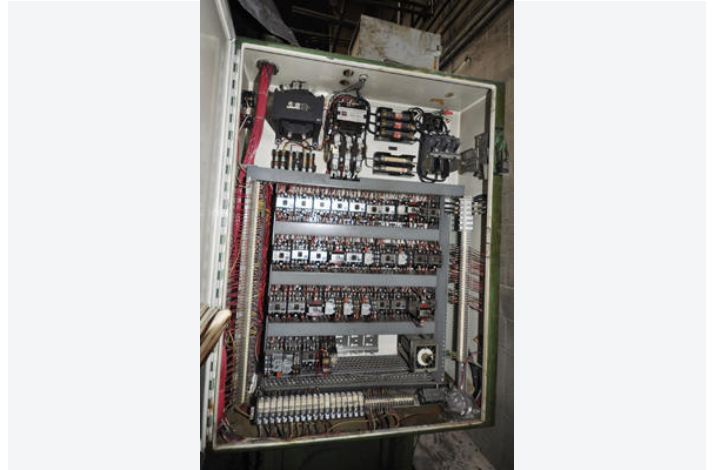
[Photo 6 of DCM-4073 - view online](#)

Photos - DCM-4073 (continued)

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[Photo 7 of DCM-4073 - view online](#)



[Photo 8 of DCM-4073 - view online](#)



[Photo 9 of DCM-4073 - view online](#)

Description:

Used, Surftran Model C-250-6 25-210N-6H 250 Ton Thermal Energy Method (TEM) Thermal Parts Deburring Machine For_Sale, Features Include: High Production six (6) Station Indexing Machine with 250 ton capacity, Includes Natural Gas Compressor allowing for economical operation on Natural Gas, Large diameter, high capacity parts chambers allows for larger parts or multiple smaller parts, Surftran is the proven leader in the Thermal Deburring Process using TEM technology, Common applications: Internal burr removal on castings, molded parts, screw machine parts, CNC Machined parts, hydraulic manifolds - internal and external flash removal on castings and molded parts, Other applications: Gear chamfering, internal hydraulic manifold ports, blind holes and passages, cross-drilled parts, carburetor parts, fuel system components, delicate parts, Allen Bradley Relay Logic Controls controls, second Hand, DCM-4073

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.