

Die Cast Machinery, LLC Inventory number: DCM-4988

Used Rimrock Model: E 405 (mechanical only) 75 Pound Pour Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations

Status:	Sold
Manufacturer:	Rimrock
Model:	E 405 (mechanical only)
Size:	75 Pound Pour Capacity
Inventory Number:	DCM-4988

Rimrock - E 405 (mechanical only) 75 Pound Pour Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations, N/A Controls

[View this machine online: DCM-4988](#)



Specifications

	U.S. Standard	Metric
Ladle Stroke:	Adjustable 43 to 73 inches	Adjustable 1092 to 1854 mm
Maximum Payload Capacity:	75 pounds maximum	34 kg maximum
Power Requirements:	120/1/60	120/1/60
Furnace Level Draw-down Capability:	19 inches	482 mm
Cycle Speed:	Programmable & Adjustable	Programmable & Adjustable
Pour Contour:	Adjustable 3 speeds @ 3 positions	Adjustable 3 speeds @ 3 positions
Tilt Adjustment:	+/- 6 degrees	+/- 6 degrees
Pour-Forward Feature:	Yes	Yes
Width of unit:	26 inches	660 mm
Distance center of pedestal to center of cup pivot (furnace):	22 - 30 inches	559 - 762 mm
Power Requirements:	20 amps, 120 volt, single phase	20 amps, 120 volt, single phase

Features & Accessories:

- Servo Drive Motors
- Programmable Stroke for 43 to 73 Inches
- Pour Forward - Enables Ladle Arm to Advance while Dipper Cup is Pouring Minimizing Metal Spills During Pouring
- Automatic Pour-Back If Cycle is Interrupted
- Three Metal Probe System Protects Ladle During Furnace Charging
- Programmable Low Metal Warning Alerts Operator if Furnace Metal Level is Low

Terms of Sale:

Price: sold

Shipping Terms: F.O.B. Warehouse

Questions? Call (847) 360-9170 and mention DCM-4988.

Photos - DCM-4988

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[Photo 1 of DCM-4988 - view online](#)



[Photo 2 of DCM-4988 - view online](#)



[Photo 3 of DCM-4988 - view online](#)



[Photo 4 of DCM-4988 - view online](#)



[Photo 5 of DCM-4988 - view online](#)



[Photo 6 of DCM-4988 - view online](#)

Photos - DCM-4988 (continued)

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[Photo 7 of DCM-4988 - view online](#)



[Photo 8 of DCM-4988 - view online](#)



[Photo 9 of DCM-4988 - view online](#)



[Photo 10 of DCM-4988 - view online](#)



[Photo 11 of DCM-4988 - view online](#)

Description:

Used, Rimrock Model E 405 (mechanical only) 75 Pound Pour Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations For_Sale, Features Include: Servo Drive Motors, Programmable Stroke for 43 to 73 Inches, Pour Forward - Enables Ladle Arm to Advance while Dipper Cup is Pouring Minimizing Metal Spills During Pouring, Automatic Pour-Back If Cycle is Interrupted, Three Metal Probe System Protects Ladle During Furnace Charging, Programmable Low Metal Warning Alerts Operator if Furnace Metal Level is Low, N/A controls, second Hand, DCM-4988

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