3246 West Monroe Street
Waukegan, IL 60085-3029 USA
1-847-360-9170 Phone
www.diecastmachinery.com

Die Cast Machinery, LLC Inventory number: DCM-4362

Used Rimrock Model: 405-E 75 Pound Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations

Status:	**Sold**
Manufacturer:	Rimrock
Model:	405-E
Size:	75 Pound Capacity
Inventory Number:	DCM-4362

Rimrock - 405-E 75 Pound Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations, Epic with Cimrex 70 HMI Controls

View this machine online: DCM-4362

Specifications

	U.S. Standard	Metric
Stroke:	Adjustable 43 to 73 inches	Adjustable 1092 to 1854 mm
Payload Capacity:	75 pounds maximum	34 kg maximum
Power Requirements:	120/1/60	120/1/60
Furnace Level Draw-down Capability:	19 inches	482 mm
Cycle Speed:	Programmable & Adjustable	Programmable & Adjustable
Pour Contour:	Adjustable 3 speeds @ 3 positions	Adjustable 3 speeds @ 3 positions
Tilt Adjustment	Servo	Servo

Features & Accessories:

- Servo Drive Motors With Rimrock Epic Controls and Cimrex HMI
- Programmable Stroke for 43 to 73 Inches
- Pour Forward - Enables Ladle Arm to Advance while Dipper Cup is Pouring Minimizing Metal Spills During Pouring
- Automatic Pour-Back If Cycle is Interrupted
- Three Metal Probe System Protects Ladle During Furnace Charging
- Programmable Low Metal Warning Alerts Operator if Furnace Metal Level is Low

Optional Equipment Available with Machine at Additional Cost: *(click on item to view)*

Sold – HPM Model: II-900-A 900 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine	DCM-4205
Sold – Rimrock Model: 405-E 75 pound Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations	DCM-4206
Sold – Metal Mechanics Model: 40 40 Ton Four Column (Post) Vertical Hydraulic Die Casting Trim Press	DCM-4207
Sold – ABB Model: IRB 4400/60 60 Kilogram Six Axis Foundry Rated Industrial Robot with Extractor/Gripper & Die Spray Lubrication Package	DCM-4208

Terms of Sale:

Price: **sold**

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-4362.

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Photos - DCM-4362

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Photo 1 of DCM-4362 - view online

Photo 2 of DCM-4362 - view online

Photo 3 of DCM-4362 - view online

Photo 4 of DCM-4362 - view online

Photo 5 of DCM-4362 - view online

Photo 6 of DCM-4362 - view online

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Photos - DCM-4362 (continued)

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Photo 7 of DCM-4362 - view online

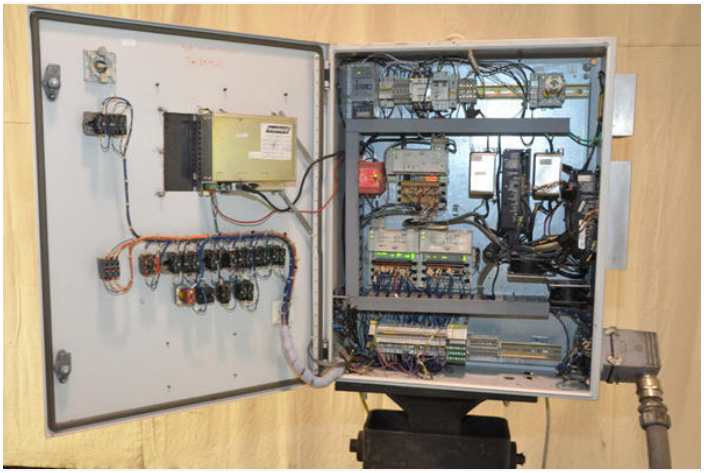

Photo 8 of DCM-4362 - view online

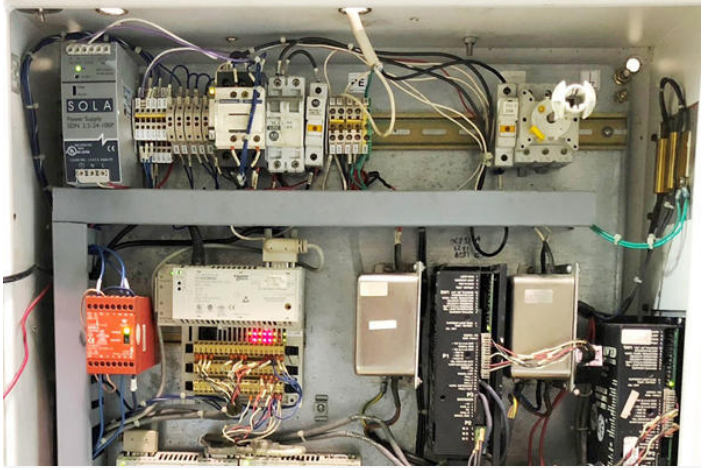

Photo 9 of DCM-4362 - view online

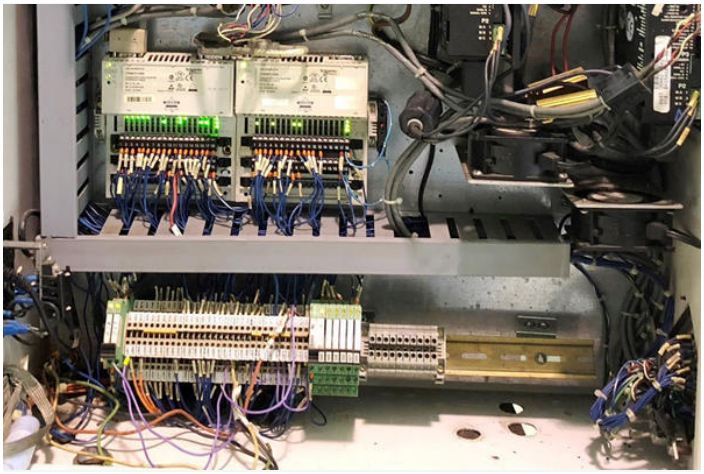

Photo 10 of DCM-4362 - view online

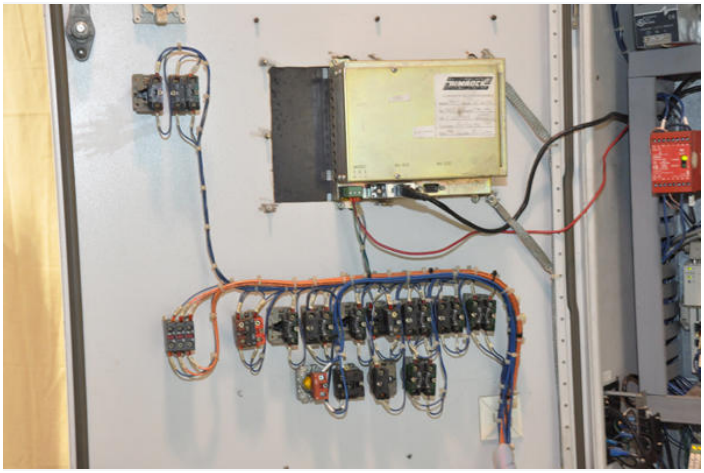

Photo 11 of DCM-4362 - view online

Photo 12 of DCM-4362 - view online

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Photos - DCM-4362 (continued)

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Photo 13 of DCM-4362 - view online

Photo 14 of DCM-4362 - view online

Photo 15 of DCM-4362 - view online

Photo 16 of DCM-4362 - view online

Photo 17 of DCM-4362 - view online

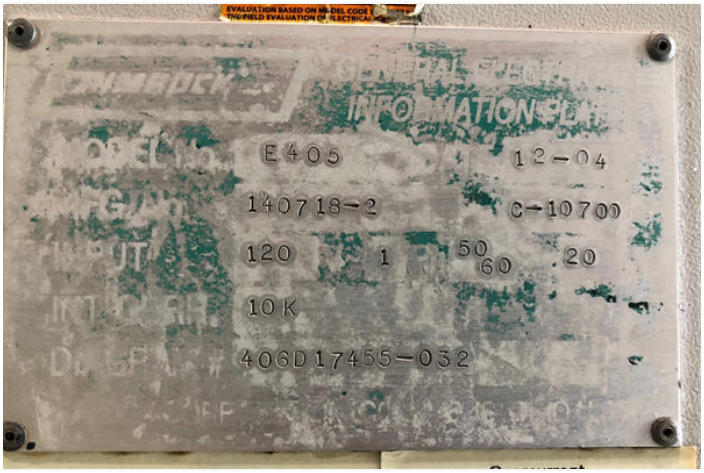

Photo 18 of DCM-4362 - view online

Photos - DCM-4362 (continued)

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Photo 19 of DCM-4362 - view online

Photo 20 of DCM-4362 - view online

Photo 21 of DCM-4362 - view online

Photo 22 of DCM-4362 - view online

Photo 23 of DCM-4362 - view online

Photo 24 of DCM-4362 - view online

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Photos - DCM-4362 (continued)

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Photo 25 of DCM-4362 - view online

Photo 26 of DCM-4362 - view online

Description:

Used, Rimrock Model 405-E 75 Pound Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations For_Sale, Features Include: Servo Drive Motors With Rimrock Epic Controls and Cimrex HMI, Programmable Stroke for 43 to 73 Inches, Pour Forward - Enables Ladle Arm to Advance while Dipper Cup is Pouring Minimizing Metal Spills During Pouring, Automatic Pour-Back If Cycle is Interrupted, Three Metal Probe System Protects Ladle During Furnace Charging, Programmable Low Metal Warning Alerts Operator if Furnace Metal Level is Low, Epic with Cimrex 70 HMI controls, second Hand, DCM-4362

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