

**Die Cast Machinery, LLC Inventory number: DCM-4824**

## Used Rimrock Model: 405 73 Inches of Stroke with 75 Pound Maximum Pour Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations

|                          |                                             |
|--------------------------|---------------------------------------------|
| <b>Status:</b>           | <b>Sold</b>                                 |
| <b>Manufacturer:</b>     | Rimrock                                     |
| <b>Model:</b>            | 405                                         |
| <b>Size:</b>             | 73 Inches of Stroke with 75 Pound Maximum P |
| <b>Inventory Number:</b> | DCM-4824                                    |

Rimrock - 405 73 Inches of Stroke with 75 Pound Maximum Pour Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations, Rimrock Triangle Servo Controls

[View this machine online: DCM-4824](#)



### Specifications

|                           | U.S. Standard                    | Metric                           |
|---------------------------|----------------------------------|----------------------------------|
| Stroke (adjustable):      | Adjustable 43 to 73 inches       | Adjustable 1092 to 1854 mm       |
| Pour Capacity (Aluminum): | 75 pounds maximum                | 34 kg maximum                    |
| Power Requirements:       | 120/1/60                         | 120/1/60                         |
| Draw-down:                | 19 inches maximum                | 482 mm Maximum                   |
| Cycle Speed:              | Adjustable                       | Adjustable                       |
| Pour Contour:             | Adjustable 3 speed & 3 positions | Adjustable 3 speed & 3 positions |
| Maximum tilt of unit:     | +/- 6 degrees                    | +/- 6 degrees                    |
| Controls:                 | Rimrock Triangle Servo           | Rimrock Triangle Servo           |

### Features & Accessories:

- Available as a complete die cast cell including: Die Cast Machine, Rimrock 405 ladle, Cal-Miser natural gas low energy aluminum holding furnace, Kawasaki FS-060 six axis robot for die spray and part extract. Premier Die Casting Company Die Cast Cell #12
- Works on either operator or helper side of machine - quick, simple change-over
- Automatic Pour Back feature
- Simple Mechanism, interchangeable parts with other Rimrock Models
- Rimrock Parts and Service Support
- Compact Size - Small footprint on floor
- Equipped with Factory Rimrock Triangle Servo Controls

### Terms of Sale:

**Price:** [sold](#)

**Shipping Terms:** Ex-works

Questions? Call (847) 360-9170 and mention DCM-4824.

## Photos - DCM-4824

*Click any photo to open it full size on our website.*



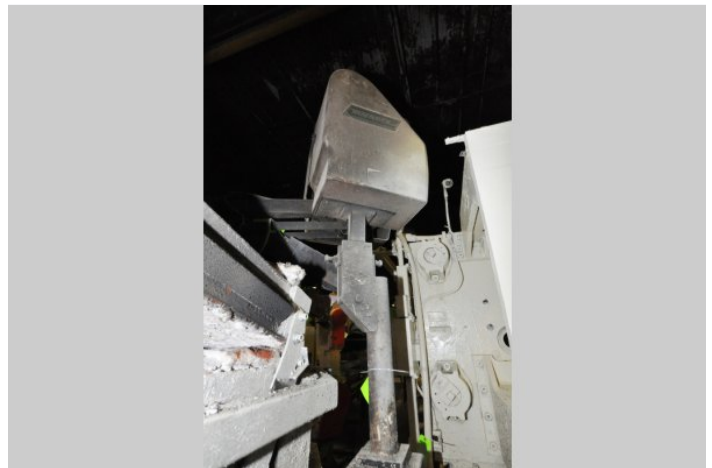
[Photo 1 of DCM-4824 - view online](#)



[Photo 2 of DCM-4824 - view online](#)



[Photo 3 of DCM-4824 - view online](#)



[Photo 4 of DCM-4824 - view online](#)



[Photo 5 of DCM-4824 - view online](#)



[Photo 6 of DCM-4824 - view online](#)

## Photos - DCM-4824 (continued)

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[Photo 7 of DCM-4824 - view online](#)

### **Description:**

Used, Rimrock Model 405 73 Inches of Stroke with 75 Pound Maximum Pour Capacity Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations For\_Sale, Features Include: Works on either operator or helper side of machine - quick, simple change-over, Automatic Pour Back feature, Simple Mechanism, interchangeable parts with other Rimrock Models, Rimrock Parts and Service Support, Compact Size - Small footprint on floor, Equipped with Factory Rimrock Triangle Servo Controls, Rimrock Triangle Servo controls, second Hand, DCM-4824

**PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY:** Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.