

Die Cast Machinery, LLC Inventory number: DCM-3850

Used Rimrock Model: 410-60 inch & 305 70 inch Standard Duty 410-60/305-70 inch Combination Automatic Ladle & Reciprocating Die Sprayer Package

Status:	Sold
Manufacturer:	Rimrock
Model:	410-60 inch & 305 70 inch Standard Duty
Size:	410-60/305-70 inch
Inventory Number:	DCM-3850

Rimrock - 410-60 inch & 305 70 inch Standard Duty 410-60/305-70 inch Combination Automatic Ladle & Reciprocating Die Sprayer Package, Triangle Controls

[View this machine online: DCM-3850](#)



Specifications

	U.S. Standard	Metric
Die Sprayer Vertical Stroke:	60 inches	1524 mm
Die Sprayer Horizontal Stroke:	21-3/4 inches	552 mm
Die Sprayer Horizontal Adjustment:	10-1/2 inches	266 mm
Die Sprayer Overall Height:	66-3/4 inches	1,695 mm
Die Spray Control:	Yes, A & B	Yes, A & B
Ladler Stroke:	40 to 70 Inches	1016 to 1778 mm
Ladle Pour Capacity:	50 pounds maximum	22.7 kg maximum
Ladle Draw-down:	17 inches maximum	431 mm maximum
Ladler Cycle Speed:	Adjustable	Adjustable
Ladle Pour Contour:	Adjustable 3 speed - 3 positions	Adjustable 3 speed - 3 positions
Maximum tilt of Ladler unit:	+/- 6 degrees	+/- 6 degrees
Power Requirements:	120/1/60	120/1/60

Features & Accessories:

- Compact Size - Small footprint on floor
- Sprayer has A & B Spray Controls for Different Spray Dilutions
- Fully Programmable via remote Pendant Station
- Common Triangle Control System Saves Space - Easy to Use
- Rimrock Triangle Controls with Remote Touch Pad Pendants
- Ladle Can Work on either operator or helper side of die cast machine - interchangeable

Optional Equipment Available with Machine at Additional Cost: *(click on item to view)*

Sold – HPM 600 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine	DCM-3801
Sold – Metal Mechanics 20 Ton Trim Press	DCM-3840
Sold – ABB IRB 4400 6-Axis Robot For Extracting Die Castings	DCM-3861
Sold – Rimrock 24 x 124 inch mesh belt type indexing conveyor	DCM-3874
Sold – Johnson 600 Pound Silicon Carbide Crucible Aluminum Melting-Holding Furnace	DCM-3882

Terms of Sale:

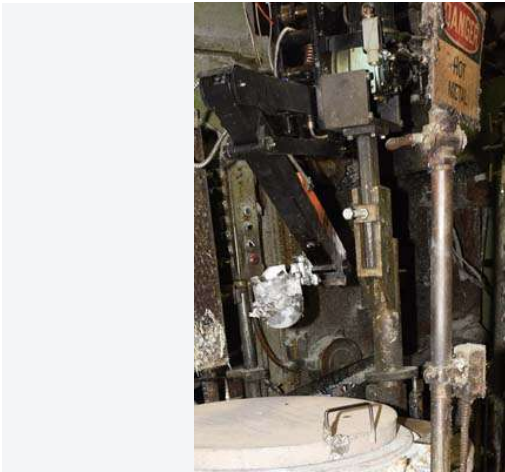
Price: [sold](#)

Shipping Terms: Ex-works

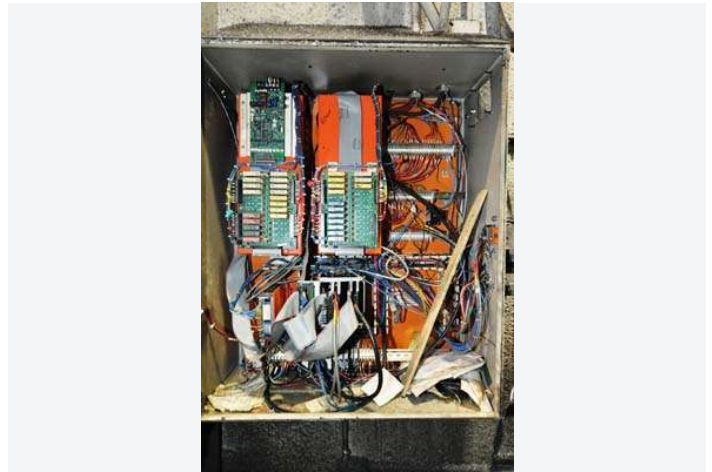
Questions? Call (847) 360-9170 and mention DCM-3850.

Photos - DCM-3850

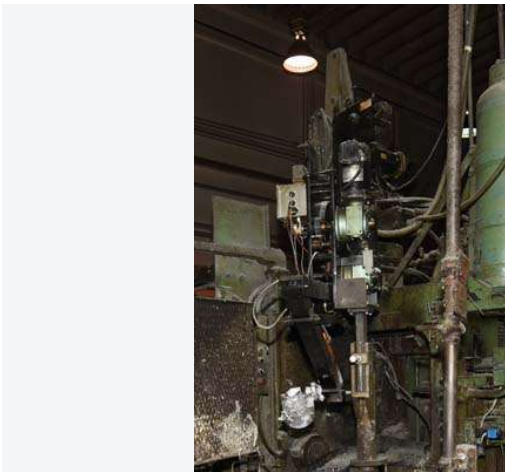
Click any photo to open it full size on our website.



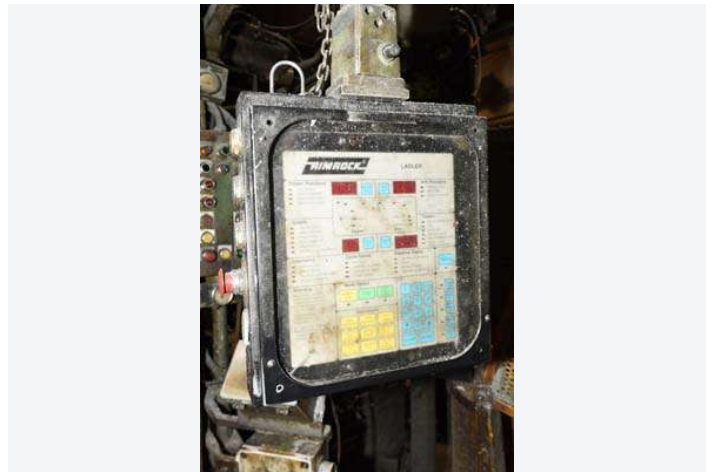
[Photo 1 of DCM-3850 - view online](#)



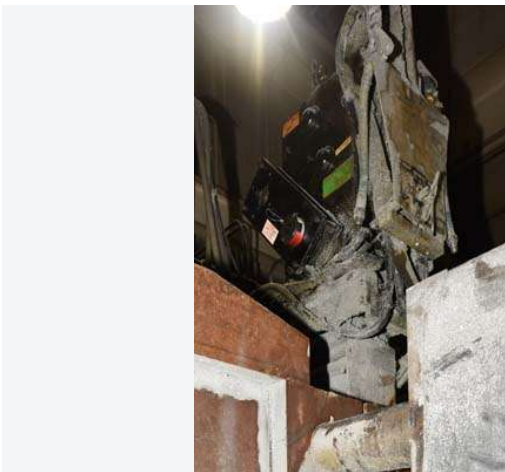
[Photo 2 of DCM-3850 - view online](#)



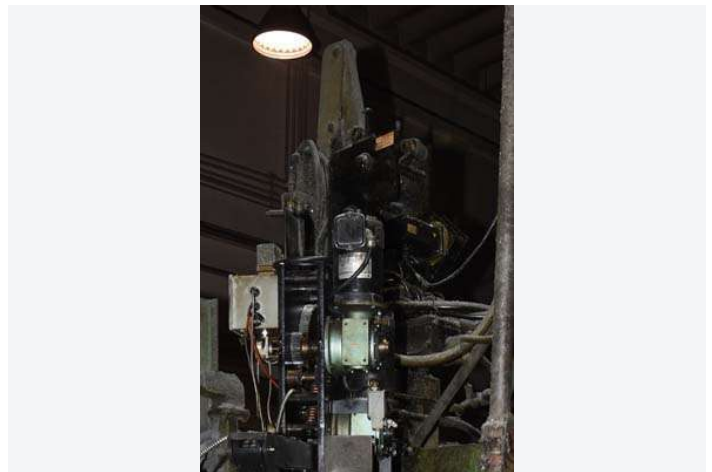
[Photo 3 of DCM-3850 - view online](#)



[Photo 4 of DCM-3850 - view online](#)



[Photo 5 of DCM-3850 - view online](#)



[Photo 6 of DCM-3850 - view online](#)

Photos - DCM-3850 (continued)

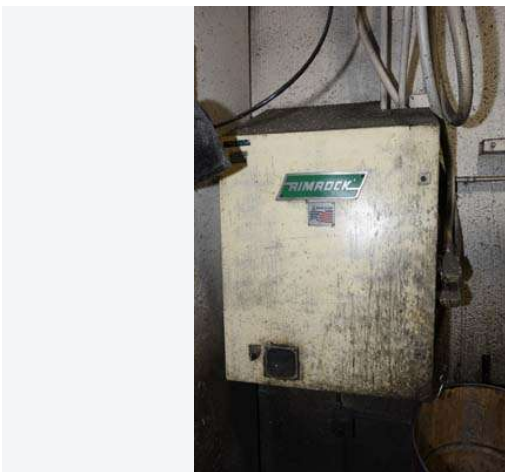
Click any photo to open it full size on our website.



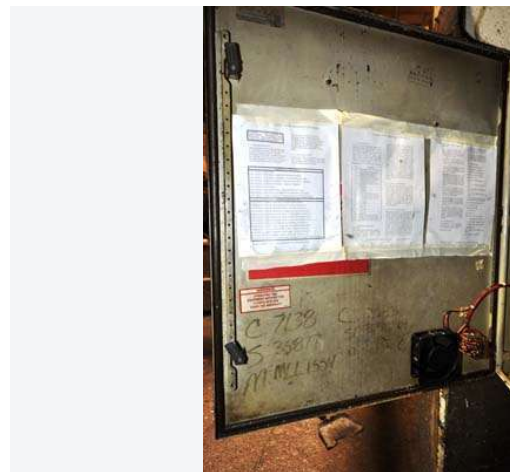
[Photo 7 of DCM-3850 - view online](#)



[Photo 8 of DCM-3850 - view online](#)



[Photo 9 of DCM-3850 - view online](#)



[Photo 10 of DCM-3850 - view online](#)

Description:

Used, Rimrock Model 410-60 inch & 305 70 inch Standard Duty 410-60/305-70 inch Combination Automatic Ladle & Reciprocating Die Sprayer Package For_Sale, Features Include: Compact Size - Small footprint on floor, Sprayer has A & B Spray Controls for Different Spray Dilutions, Fully Programmable via remote Pendant Station, Common Triangle Control System Saves Space - Easy to Use, Rimrock Triangle Controls with Remote Touch Pad Pendants, Ladle Can Work on either operator or helper side of die cast machine - interchangeable, Triangle controls, second Hand, DCM-3850

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