

Die Cast Machinery, LLC Inventory number: DCM-4827

Used Rimrock/DieKast Model: 305/Diekast 70 Inches of Stroke Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations

Status:	Sold
Manufacturer:	Rimrock/DieKast
Model:	305/Diekast
Size:	70 Inches of Stroke
Inventory Number:	DCM-4827

Rimrock/DieKast - 305/Diekast 70 Inches of Stroke Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations, DieKast Controls using Allen Bradley SLC 5/03 Processor Controls

[View this machine online: DCM-4827](#)



Specifications

	U.S. Standard	Metric
Stroke (adjustable):	40 to 70 Inches	1016 to 1778 mm
Pour Capacity (Aluminum):	50 pounds maximum	22.7 kg maximum
Power Requirements:	120/1/60	120/1/60
Draw-down:	17 inches maximum	431 mm maximum
Cycle Speed:	Adjustable	Adjustable
Pour Contour:	Adjustable 3 speed & 3 positions	Adjustable 3 speed & 3 positions
Maximum tilt of unit:	+/- 6 degrees	+/- 6 degrees
Controls:	DieKast/Allen Bradley SLC 5/03 Contro DieKast/Allen Bradley SLC 5/03 Control Package	

Features & Accessories:

- Available as a complete die cast cell including: Die Cast Machine, Rimrock 305 ladle, Cal-Miser natural gas low energy aluminum holding furnace, Kawasaki RS-080N six axis robot for die spray and part extract. Premier Die Casting Company Die Cast Cell #1
- Upgraded to DieKast Allen Bradley SLC 5/03 Control Package
- Automatic Pour Back feature
- Simple Mechanism, interchangeable parts with other Rimrock Models
- Works on either operator or helper side of machine - quick, simple change-over
- Compact Size - Small footprint on floor

Terms of Sale:

Price: [sold](#)

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-4827.

Photos - DCM-4827

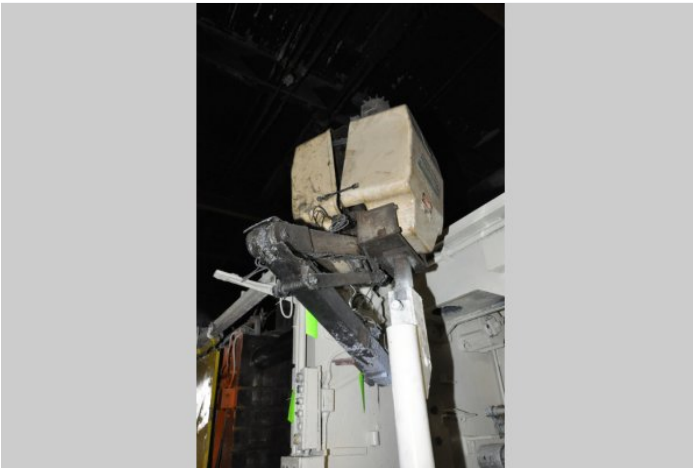
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[Photo 1 of DCM-4827 - view online](#)



[Photo 2 of DCM-4827 - view online](#)



[Photo 3 of DCM-4827 - view online](#)



[Photo 4 of DCM-4827 - view online](#)



[Photo 5 of DCM-4827 - view online](#)



[Photo 6 of DCM-4827 - view online](#)

Photos - DCM-4827 (continued)

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[Photo 7 of DCM-4827 - view online](#)



[Photo 8 of DCM-4827 - view online](#)

Description:

Used, Rimrock/DieKast Model 305/Diecast 70 Inches of Stroke Multi-Link Automatic Ladle for Non-Ferrous Aluminum and Brass Die Casting and Foundry Operations For_Sale, Features Include: Upgraded to DieKast Allen Bradley SLC 5/03 Control Package, Automatic Pour Back feature, Simple Mechanism, interchangeable parts with other Rimrock Models, Works on either operator or helper side of machine - quick, simple change-over, Compact Size - Small footprint on floor, DieKast Controls using Allen Bradley SLC 5/03 Processor controls, second Hand, DCM-4827

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.