



Die Cast Machinery, LLC Inventory number: 4409

We offer for sale, subject to prior sale and the terms listed below:

Used Ningbo Sijin 1250 Metric Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Model: SJ-1250

Machine and Accessories New in 2015 - Never put into Production - Includes Factory Installed Automatic Ladle, Automatic Die Sprayer, Natural Gas Aluminum Furnace

Status: Sold

Specifications:	Metric / U.S. Standard
Locking Force:	12,500 kN / 1,405 tons
Tie Bar Diameter:	230 mm / 9.05 inch
Clearance Between Tie Bars:	1100 x 1100 mm / 43.30 x 43.30 inches
Die Thickness (minimum - maximum):	450- 1180 mm / 17.7 - 46.45 inches
Die Stroke (maximum):	1000 mm / 39.37 inches
Moving Platen Size:	1780 x 1780 mm / 70.00
Shot Positions:	-320 mm / -12.59 inches
Injection Stroke:	880 mm/570 kn / 34.64 inches
Ejection Stroke/Force:	200 mm / 7.87 inches/64 tons
Power/Main Motor Power:	480/3/60 - 37 kw (x2) / 480/3/60 - 50 HP (x2)
Machine Size (L x W x H):	11.8 x 3.7 x 4.2 m / 38.7 x 12.2 x 13.8 feet
Machine Weight:*	95,000 kg / 209,000 pounds

Features & Accessories:

Parker Proportional Hydraulics on Die Close and Shot Injection System with Visi-Trak Shot Monitoring System
Top Operator Side Automatic Tie Bar Puller, Hydraulic Bumper Plate Ejection System
Hydraulic Motorized Die Height Adjustment, Four (4) Auxiliary Core Circuits,
Factory Equipped with BULL-1600L Operator Side Automatic Ladle - Maximum Pour weights of 20 kg (44 pounds)
Factory Equipped with BULL-H Series Servo Control High Speed Linear Die Sprayer
Factory Equipped with Ningo WH-600 Aluminum Furnace

Terms of Sale:

Price: [request quotation](#)

Shipping Terms: Ex-works

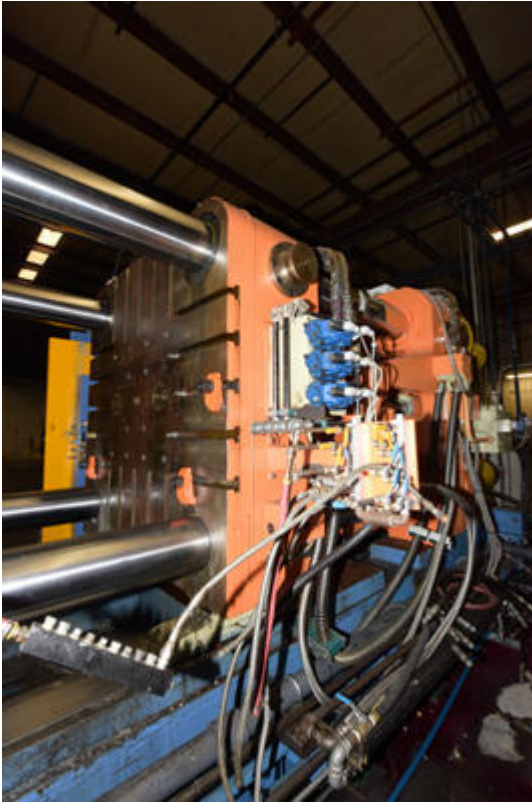
Product Photos:

Click on any image for a larger view











Description: Used, Ningbo Sijin Model SJ-1250 1250 Metric Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For Sale, Features include: Parker Proportional Hydraulics on Die Close and Shot Injection System with Visi-Trak Shot Monitoring System, Top Operator Side Automatic Tie Bar Puller, Hydraulic Bumper Plate Ejection System, Hydraulic Motorized Die Height Adjustment, Four (4) Auxiliary Core Circuits, , Factory Equipped with BULL-1600L Operator Side Automatic Ladle - Maximum Pour weights of 20 kg (44 pounds), Factory Equipped with BULL-H Series Servo Control High Speed Linear Die Sprayer, Factory Equipped with Ningbo WH-600 Aluminum Furnace, Solid State PLC Controls, Second Hand, DCM-4409

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.