DIE CAST MACHINERY LLC

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Die Cast Machinery, LLC Inventory number: 3331
We offer for sale, subject to prior sale and the terms listed below:
Used Lester 1200 Tons Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine
Model: HP-1200X-SF
Status: **Sold**

Specifications:	***Metric / U.S. Standard***
Maximum Die Locking Pressure:	1454 tons / 1200 tons
Die Height Adjustment (with die spacer rings):	1219 - 457 mm / 48 - 18 inches
Die Stroke (adjustable)	260 - 762 mm / 10.250 - 30 inches
Clearance between beams (Hor x Vert):	1066 x 1066 mm / 42 x 42 inches
Moving Platen Size (Hor x Vert):	1651 x 1651 mm / 65 x 65 inches
Ejector Cylinder Stroke (adjustable):	0 - 203 mm / 0 - 8 inches
Ejector Cylinder Force:	27 tons / 30 tons
Shot Positions (inserted, adjustable):	center to -304 mm / Center to -12 inches
Machine Controls:	Modicon PLC / Modicon PLC
Main Motor Size:	55 KW / 75 HP
Approximate Machine Weight:	50,900 KG / 112,000 pounds

Features & Accessories:

Olmsted Prefill Shot Control System
T-Slotted Moving & Stationary Platens
Six Auxiliary Hydraulic Side Core Circuits
Lincoln Pressurized Oil Type Central Lubrication System
Hydraulic Center Platen Ejection System
Air Safety Ratchet

Optional Equipment Available with Machine at additional cost: (click on item to view)

RDC-4000 4000 pounds Low Energy High Efficiency Natural Gas Heated Aluminum Holding Furnace, Honeywell Controls

Terms of Sale:

Price: **request quotation**
Shipping Terms: Ex-works

Product Photos:

Click on any image for a larger view

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Corp.
Tag #: 1184 030
Mfg.: Lester Eng. Plus
Serial: 8346-
Model: HP1200 X-SF
Automated DC Cell
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Description: Used, Lester Model HP-1200X-SF 1200 Tons Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For Sale, Features include: Olmsted Prefill Shot Control System, T-Slotted Moving & Stationary Platens, Six Auxiliary Hydraulic Side Core Circuits, Lincoln Pressurized Oil Type Central Lubrication System, Hydraulic Center Platen Ejection System, Air Safety Ratchet, Modicon Solid State PLC Controls, Second Hand, DCM-3331

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.