DIE CAST MACHINERY LLC

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Die Cast Machinery, LLC Inventory number: 2755
We offer for sale, subject to prior sale and the terms listed below:
Used Lester 1200 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine
Model: HP-1200X-SF
Status: **Sold**

Specifications:	***Metric / U.S. Standard***
Maximum Die Locking Pressure:	1090 / 1200
Die Height Adjustment (w/ die spacer rings):	1219 - 457 mm / 48 - 18 inches
Die Stroke (adjustable)	260 - 762 mm / 10.250 - 30 inches
Clearance between beams (Hor x Vert):	1066 by 1066 mm / 42 inches by 42 inches
Moving Platen Size (Hor x Vert):	1651 by 1651 mm / 65 inches by 65 inches
Maximum Die Size:	1651 by 1066 mm / 65 inches by 42 inches
Ejector Cylinder Stroke (adjustable):	0 - 203 mm / 0 - 8 inches
Ejector Cylinder Force:	27 tons / 30 tons
Shot Positions (inserted, adjustable):	center to 304 mm / Center to -12 inches
Machine Controls:	Allen Bradley PLC 5 / Allen Bradley PLC 5
Machine HMI	Allen Bradley Panel View 550 / Allen Bradley Panel View 550
Approximate Machine Weight:	50,900 KG / 112,000 pounds

Features & Accessories:

T-Slotted Platens
Air Safety Ratchet
Upgraded Allen Bradley Controls
Upgraded Shot System with Visi-Trak Shot Process and Monitoring
Four Post Hydraulic Trim Press
Rimrock Multi-link automatic Ladle and Sprayer

Terms of Sale:

Price: **request quotation**
Shipping Terms: Ex-works

Product Photos:

Click on any image for a larger view

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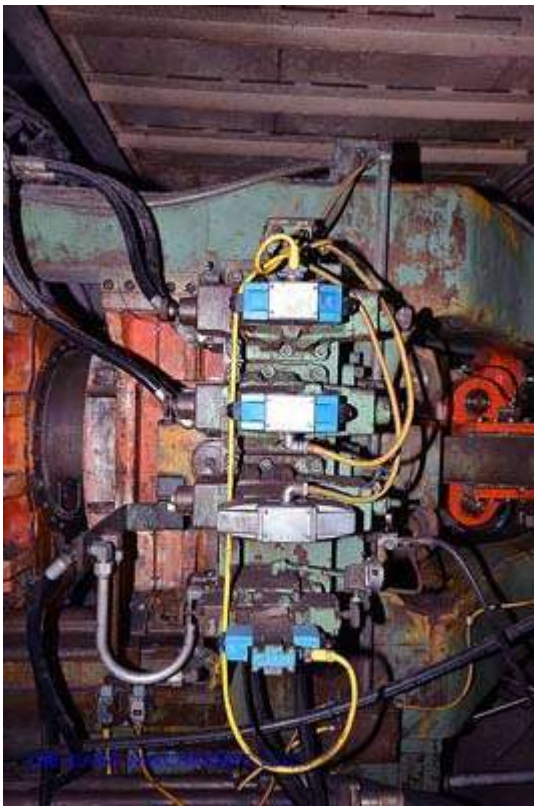

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Description: Used, Lester Model HP-1200X-SF 1200 Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For Sale, Features include: T-Slotted Platens, Air Safety Ratchet, Upgraded Allen Bradley Controls, Upgraded Shot System with Visi-Trak Shot Process and Monitoring, Four Post Hydraulic Trim Press, Rimrock Multi-link automatic Ladle and Sprayer, Allen Bradley Controls, Second Hand, DCM-2755

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.