

Die Cast Machinery, LLC Inventory number: DCM-5206

Used Idra Model: OL/Z 560 609 Metric Ton (669 U.S. Tons) Horizontal Hot Chamber Magnesium High Pressure Die Casting Machine

Status:	Sold
Manufacturer:	Idra
Model:	OL/Z 560
Size:	609 Metric Ton (669 U.S. Tons)
Inventory Number:	DCM-5206

Idra - OL/Z 560 609 Metric Ton (669 U.S. Tons) Horizontal Hot Chamber Magnesium High Pressure Die Casting Machine, Controls

[View this machine online: DCM-5206](#)



Specifications

	U.S. Standard	Metric
Locking Force:	668 Tons	5980 KN
Tie Bar Diameter:	5.51 inches	140 mm
Clearance Between Tie Bars:	27.95 inches	710 mm
Die Thickness (minimum - maximum):	13.77 - 32.48 inches	350 - 825 mm
Die Stroke (maximum):	29.92 inches	760 mm
Moving Platen Size:	41.92 x 41.92 inches	1065 x 1065
Shot Positions:	center to -3.93 inches	center to -100 mm
Injection Stroke:	9.06 inches	230 mm
Ejection Force:	29 tons	265 KN
Machine Size:	23.1 x 7.2 x 8.9 Feet	7050 x 2195 x 2725 mm
Machine Weight:	49,500 pounds	22.5 Tons

Features & Accessories:

- Fully Automatic Top Operator Side Tie Bar Pulling System
- Electric Motorized Die Height Adjustment
- Twin Cylinder Hydraulic Bumper Plate Ejection System
- One Auxiliary Hydraulic Side Core Circuit on Moving Platen
- Hydraulic Nozzle Clamping System/Sprue Break
- Automatic Lubrication System - Pressurized Oil Type

Terms of Sale:

Price: [sold](#)

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-5206.

Photos - DCM-5206

Click any photo to open it full size on our website.



[Photo 1 of DCM-5206 - view online](#)



[Photo 2 of DCM-5206 - view online](#)



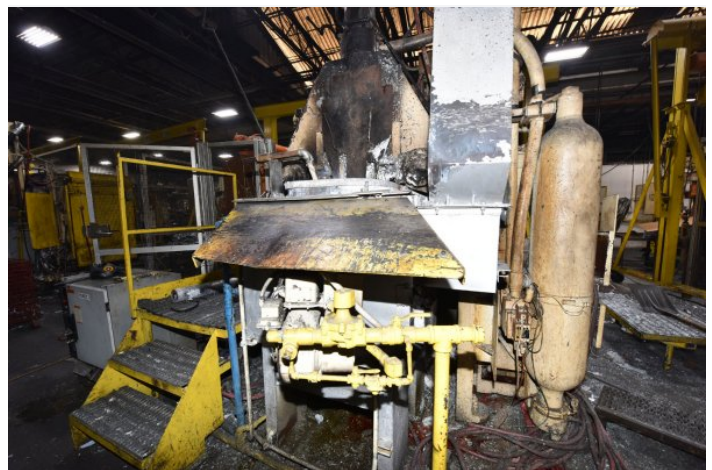
[Photo 3 of DCM-5206 - view online](#)



[Photo 4 of DCM-5206 - view online](#)



[Photo 5 of DCM-5206 - view online](#)



[Photo 6 of DCM-5206 - view online](#)

Photos - DCM-5206 (continued)

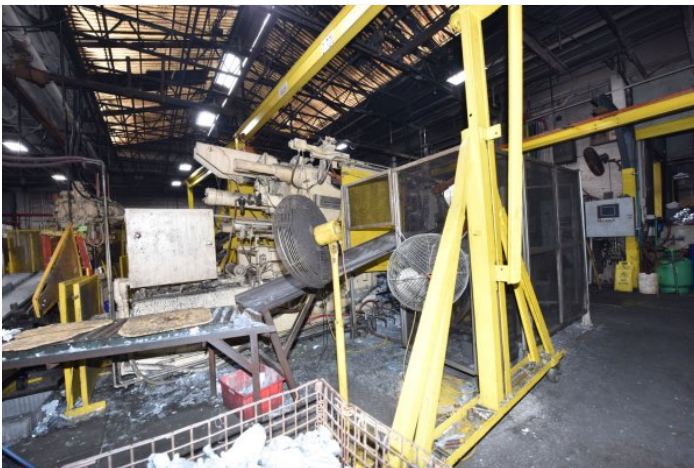
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[Photo 7 of DCM-5206 - view online](#)



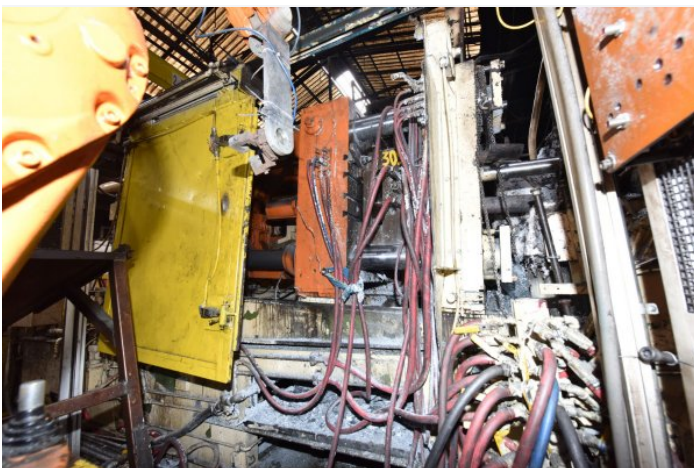
[Photo 8 of DCM-5206 - view online](#)



[Photo 9 of DCM-5206 - view online](#)



[Photo 10 of DCM-5206 - view online](#)



[Photo 11 of DCM-5206 - view online](#)



[Photo 12 of DCM-5206 - view online](#)

Description:

Used, Idra Model OL/Z 560 609 Metric Ton (669 U.S. Tons) Horizontal Hot Chamber Magnesium High Pressure Die Casting Machine For_Sale, Features Include: Fully Automatic Top Operator Side Tie Bar Pulling System, Electric Motorized Die Height Adjustment, Twin Cylinder Hydraulic Bumper Plate Ejection System, One Auxiliary Hydraulic Side Core Circuit on Moving Platen, Hydraulic Nozzle Clamping System/Sprue Break, Automatic Lubrication System - Pressurized Oil Type, controls, second Hand, DCM-5206

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