

Die Cast Machinery, LLC Inventory number ??: 5487

We offer for sale, subject to availability, prior sale and the terms listed below:

Used Idra Model: OL-K 402 400 Metric Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Model: OL-K 402

New in 2008, only 12,318 total machine/injection cycles!

Status: Sold

Specifications:	Metric / U.S. Standard
Locking Force:	3824 kN (390 Metric Ton) / 430 Tons
Tie Bar Diameter:	115 mm / 4.5 inches
Clearance Between Tie Bars:	600 x 600 mm / 23.6 x 23.6 inches
Die Thickness (Minimum to Maximum):	250 - 700 mm / 7.8 - 25.5 inches
Moving Platen Stroke:	540 mm / 21.2 inches
Platen Dimensions:	975 x 975 mm / 34.6 x 34.6 inches
Shot Positions:	Center to -180 mm (Inserted) / Center to -7.1 inches (inserted)
Maximum Injection Force:	46 kN / 4.61 Tons
Ejection Force:	196 kN (20 metric tons) / 22 Tons
Motor Rating:	30 KW / 40 HP
Machine Size:	6.4 x 2 x 2.7 meters / 21.1 x 6.8 x 8.9 feet

Features & Accessories:

Siemens S7-300 PLC system with multi-lingual color touch-screen HMI (Human Machine Interface)

Hydraulic Bumper Plate Ejection System with Pull-Back

Electrically Driven Power Operator Side and Power Helper Side Safety Doors

Hydraulic Adjustment of Shot Position

Two (2) auxiliary hydraulic side core circuits

Terms of Sale:

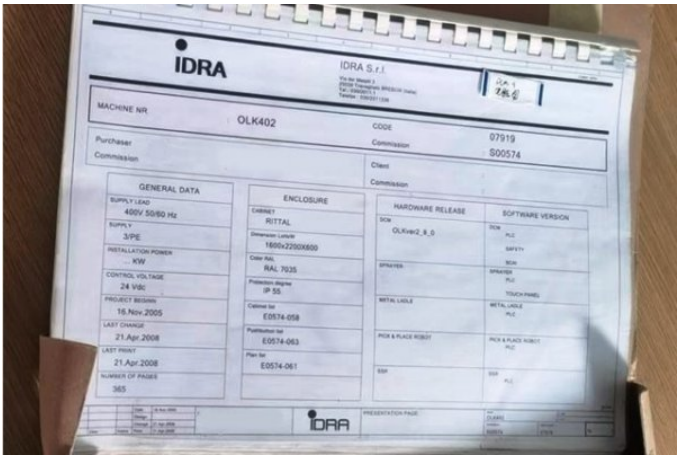
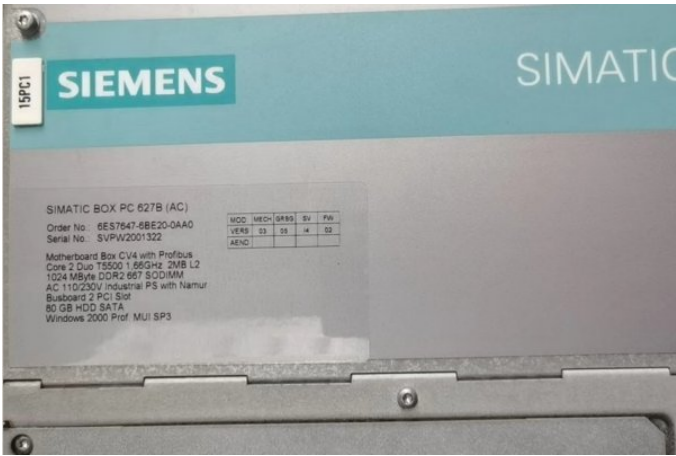
Price: [request quotation](#)

Shipping Terms: Ex-works

Product Photos:

Click on any image for a larger view







Description: Used, Idra Model OL-K 402 400 Metric Ton Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For Sale, Features include: Siemens S7-300 PLC system with multi-lingual color touch-screen HMI (Human Machine Interface), Hydraulic Bumper Plate Ejection System with Pull-Back, Electrically Driven Power Operator Side and Power Helper Side Safety Doors, Hydraulic Adjustment of Shot Position, Two (2) auxiliary hydraulic side core circuits, , Siemens S7-300 Solid State Controls with Color Touch-Screen HMI Controls, Second Hand, DCM-5487

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.