

Die Cast Machinery, LLC Inventory number: DCM-1788

Used HPM Model: II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine

Status:	Sold
Manufacturer:	HPM
Model:	II-400-A
Size:	400 Ton
Inventory Number:	DCM-1788

HPM - II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine, Allen Bradley SLC 5/03 Controls

[View this machine online: DCM-1788](#)



Specifications

	U.S. Standard	Metric
Tie Bar Diameter:	400 tons	363 tons
Tie Bar Diameter:	5 inches	127 mm
Clearance between Tie Bars (H x V):	24 x 24 inches	609 x 609 mm
Moving Platen Size (H x V x T):	39 x 43.7 x 7.75 inches	990 x 1109 x 196 mm
Stationary (Fixed) Platen Size (H x V x T):	39 x 42.7 x 8.25 inches	990 x 1084 x 209 mm
Die Thickness (minimum to maximum):	12 - 30 inches	304 - 762 mm
Die Stroke:	15 inches	381 mm
Shot Cylinder Stroke:	18.5 inches	470 mm
Rated Dry Cycles Per Hour:	375	375
Main Motor:	40 hp	30 kw
Overall Size:	6.7 x 21.4 x 9.8 feet	2.04 x 6.52 x 2.99 meters
Weight:	34,000 pounds	15,454 kg

Features & Accessories:

- Rebuilt in 2003
- Three Core Circuits
- Hydraulic Bumper Platen Ejection System
- Hydraulic Motorized Die Height Adjustment
- Trabon Oil Lubrication System
- Allen Bradley SLC 5/03 Controls

Terms of Sale:

Price: [sold](#)

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-1788.

Photos - DCM-1788

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[Photo 1 of DCM-1788 - view online](#)



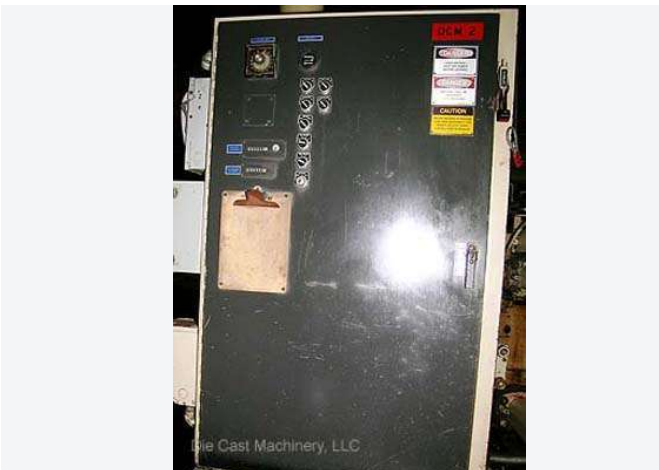
[Photo 2 of DCM-1788 - view online](#)



[Photo 3 of DCM-1788 - view online](#)



[Photo 4 of DCM-1788 - view online](#)



[Photo 5 of DCM-1788 - view online](#)



[Photo 6 of DCM-1788 - view online](#)

Photos - DCM-1788 (continued)

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[Photo 7 of DCM-1788 - view online](#)



[Photo 8 of DCM-1788 - view online](#)



[Photo 9 of DCM-1788 - view online](#)



[Photo 10 of DCM-1788 - view online](#)



[Photo 11 of DCM-1788 - view online](#)

Description:

Used, HPM Model II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine For_Sale, Features Include: Rebuilt in 2003, Three Core Circuits, Hydraulic Bumper Platen Ejection System, Hydraulic Motorized Die Height Adjustment, Trabon Oil Lubrication System, Allen Bradley SLC 5/03 Controls, Allen Bradley SLC 5/03 controls, second Hand, DCM-1788

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.