

Die Cast Machinery, LLC Inventory number: DCM-1782

Used HPM Model: II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine

Status:	Sold
Manufacturer:	HPM
Model:	II-400-A
Size:	400 Ton
Inventory Number:	DCM-1782

HPM - II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine, Allen Bradley Relay Controls

[View this machine online: DCM-1782](#)



Specifications

	U.S. Standard	Metric
Clamping (Locking) Force:	400 tons	363 tons
Tie Bar Diameter:	5 inches	127 mm
Clearance between Tie Bars (H x V):	24 x 24 inches	609 x 609 mm
Moving Platen Size (H x V x T):	39 x 43.7 x 7.75 inches	990 x 1109 x 196 mm
Stationary (Fixed) Platen Size (H x V x T):	39 x 42.7 x 8.25 inches	990 x 1084 x 209 mm
Die Thickness (minimum to maximum):	12 - 30 inches	304 - 762 mm
Die Stroke:	15 inches	381 mm
Shot Cylinder Stroke:	18.5 inches	470 mm
Rated Dry Cycles Per Hour:	375	375
Main Motor:	40 hp	30 kw
Overall Size:	6.7 x 21.4 x 9.8 feet	2.04 x 6.52 x 2.99 meters
Weight:	34,000 pounds	15,454 kg

Features & Accessories:

- Three Core Circuits
- Automatic Operator Side Top Tie Bar Pulling System
- Hydraulic Bumper Platen Ejection System
- Hydraulic Motorized Die Height Adjustment
- Trabon Oil Lubrication System
- Allen Bradley Relay Controls

Terms of Sale:

Price: [sold](#)

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-1782.

Photos - DCM-1782

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[Photo 1 of DCM-1782 - view online](#)



[Photo 2 of DCM-1782 - view online](#)



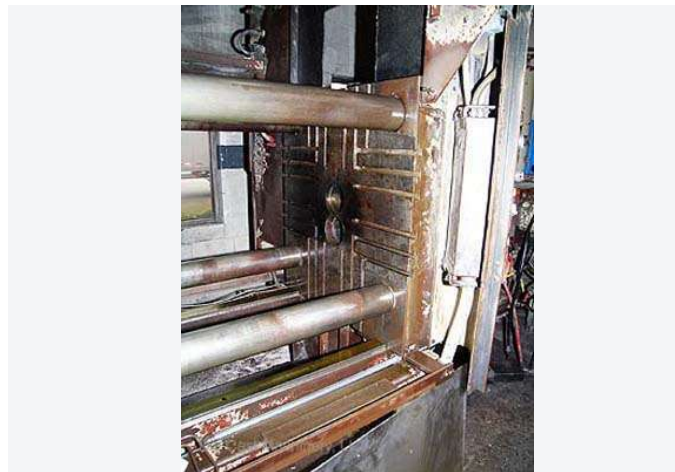
[Photo 3 of DCM-1782 - view online](#)



[Photo 4 of DCM-1782 - view online](#)



[Photo 5 of DCM-1782 - view online](#)



[Photo 6 of DCM-1782 - view online](#)

Photos - DCM-1782 (continued)

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[Photo 7 of DCM-1782 - view online](#)

Description:

Used, HPM Model II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine For_Sale, Features Include: Three Core Circuits, Automatic Operator Side Top Tie Bar Pulling System, Hydraulic Bumper Platen Ejection System, Hydraulic Motorized Die Height Adjustment, Trabon Oil Lubrication System, Allen Bradley Relay Controls, Allen Bradley Relay controls, second Hand, DCM-1782

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