



Die Cast Machinery, LLC Inventory number: 3134

We offer for sale, subject to prior sale and the terms listed below:

Used HPM 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine

Model: II-400-A

Status: Sold

Specifications:	Metric / U.S. Standard
Clamping (Locking) Force:	363 tons / 400 tons
Tie Bar Diameter:	127 mm / 5 inches
Clearance between Tie Bars (H x V):	609 x 609 mm / 24 x 24 inches
Moving Platen Size (H x V x T)	990 x 1109 x 196 mm / 39 x 43.7 x 7.75
Stationary (Fixed) Platen Size (H x V x T):	990 x 1084 x 209 mm / 39 x 42.7 x 8.25 inches
Die Thickness (minimum to maximum):	304 - 762 mm / 12 - 30 inches
Die Stroke:	381 mm / 15 inches
Shot Cylinder Stroke:	368 - 470 mm / 14.5 - 18.5 inches
Rated Dry Cycles Per Hour:	375 / 375
Main Motor:	30 kw / 40 hp
Overall Size:	2042 x 6522 x 2987 mm / 6.7 x 21.4 x 9.8 feet
Weight:	15,454 kg / 34,000 pounds

Features & Accessories:

C-Frame Shot End with Independent Close Coupled Fast Shot Piston Accumulator Bottle
Multiplier Cylinder Intensification with Independent Piston Bottle Accumulator
Central Motorized Die Height Adjustment System
One (1) Auxiliary Core Circuit on Moving Platen
Center and Six Inch Below Center Shot Positions
Trabon Automatic Lubrication System

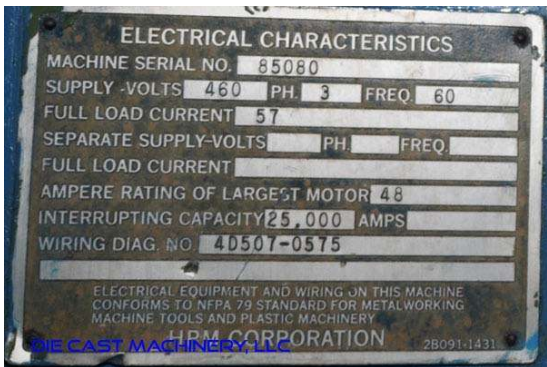
Terms of Sale:

Price: [request quotation](#)

Shipping Terms: Ex-works

Product Photos:

Click on any image for a larger view





Description: Used, HPM Model II-400-A 400 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine For Sale, Features include: C-Frame Shot End with Independent Close Coupled Fast Shot Piston Accumulator Bottle, Multiplier Cylinder Intensification with Independent Piston Bottle Accumulator, Central Motorized Die Height Adjustment System, One (1) Auxiliary Core Circuit on Moving Platen, Center and Six Inch Below Center Shot Positions, Trabon Automatic Lubrication System, Allen Bradley SLC 5/03 with DTAM 1747 Interface Panel Controls, Second Hand, DCM-3134

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.