

Die Cast Machinery, LLC Inventory number: DCM-1637

Used HPM Model: II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine

Status: **Sold**

Manufacturer: HPM

Model: II-1200-A

Size: 1200 Ton

Inventory Number: DCM-1637

HPM - II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine,
Allen-Bradley PLC 5/20 Controls

[View this machine online: DCM-1637](#)

Specifications

	U.S. Standard	Metric
Rated Tonnage:	1200 tons	1090 tons
Tie Bar Diameter:	9 inches	228 mm
Clearance Between Tie bars:	69 x 77.5 inches	1143 x 1143 mm
Front Platen Size (T x W x H):	69 x 77.5 inches	1752 x 1968 mm
Moving Platen Size (T x W x H):	69 x 69 inches	1752 x 1752 mm
Die Thickness (min. - max.):	24 - 50 inches	609.6 - 1117.6 mm
Die Stroke:	30 inches	762 mm
Shot Positions:	0 and 15 inches below center	0 and 381 mm below center
Cylinder Stroke:	32 - 38 inches	812 - 952 mm
Motor Size:	35 x 10.3 x 11.5	812 - 952 mm
Machine Size (L x W x H):	35 x 10.3 x 11.5	10.67 x 3.14 x 3.51 meters
Machine Weight:	155,000 pounds	70,306 kg

Features & Accessories:

- Hydraulic Bumper Plate Ejection System
- Air Safety Ratchet
- Top Operator Side Automatic Tie Bar Puller
- Two Core Circuits on Moving Platen, 1 Core Circuit on Fixed Platen
- Adjustable Die Carrier (Moving Platen)
- Hydraulic Motorized Die Height Adjustment

Terms of Sale:

Price: **sold**

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-1637.

Description:

Used, HPM Model II-1200-A 1200 Ton Horizontal Cold Chamber Aluminum/Magnesium Capable High Pressure Die Casting Machine For_Sale, Features Include: Hydraulic Bumper Plate Ejection System, Air Safety Ratchet, Top Operator Side Automatic Tie Bar Puller, Two Core Circuits on Moving Platen, 1 Core Circuit on Fixed Platen, Adjustable Die Carrier (Moving Platen), Hydraulic Motorized Die Height Adjustment, Allen-Bradley PLC 5/20 controls, second Hand, DCM-1637

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