

Die Cast Machinery, LLC Inventory number: DCM-2795

Used Frech Model: DAK 1100-133-L RC 12100 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Status:	Sold
Manufacturer:	Frech
Model:	DAK 1100-133-L RC
Size:	12100 kN
Inventory Number:	DCM-2795

Frech - DAK 1100-133-L RC 12100 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Frech Data Controls

[View this machine online: DCM-2795](#)



Specifications

	U.S. Standard	Metric
Clamping (Locking) Force:	1360 tons	12,100 kN
Platen Size:	68.11 x 68.11 inches	1730 x 1730 mm
Tie Bar Diameter:	8.070 inches	205 mm
Space Between Tie Bars:	45.28 inches	1150 mm
Shot Position (adjustable):	Center to -16.5 inches	0 - 420 mm
Die Stroke (minimum - maximum):	23.62 - 29.53 inches	600 - 750 mm
Die Thickness (minimum - maximum):	15.7 - 47.24 inches	400 - 1200
Ejector Platen Stroke:	7.99 inches	230 mm
Casting Volume:	82.93 - 469.45 cubic inches	1359 - 7693 cm ³
Casting Injection Force:	91 - 149 tons	811 - 1330 kN
Approximate Weight:	116,600 pounds	53,000 KG
Approximate Machine Size:	31.9 x 12.8 x 12 Feet	9730 x 3900 x 3670

Features & Accessories:

- New in 2006
- Frech RC Real-Time Control of Die Filling
- Rimrock Model 510 two axis linear die sprayer with dual lube capabilities
- MPH low energy electric holding furnace with Thermaltech roof conversion
- ABB 6600 Foundry Grade Robot with end effector and program for ladling aluminum

Terms of Sale:

Price: [sold](#)

Shipping Terms: Ex-works

Questions? Call (847) 360-9170 and mention DCM-2795.

Photos - DCM-2795

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[Photo 1 of DCM-2795 - view online](#)



[Photo 2 of DCM-2795 - view online](#)



[Photo 3 of DCM-2795 - view online](#)



[Photo 4 of DCM-2795 - view online](#)



[Photo 5 of DCM-2795 - view online](#)



[Photo 6 of DCM-2795 - view online](#)

Photos - DCM-2795 (continued)

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[Photo 7 of DCM-2795 - view online](#)



[Photo 8 of DCM-2795 - view online](#)



[Photo 9 of DCM-2795 - view online](#)



[Photo 10 of DCM-2795 - view online](#)

Description:

Used, Frech Model DAK 1100-133-L RC 12100 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For_Sale, Features Include: Frech RC Real-Time Control of Die Filling, Rimrock Model 510 two axis linear die sprayer with dual lube capabilities, MPH low energy electric holding furnace with Thermaltech roof conversion, ABB 6600 Foundry Grade Robot with end effector and program for ladling aluminum, Frech Data controls, second Hand, DCM-2795

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