

Die Cast Machinery, LLC Inventory number: DCM-1864

## Used Buhler Model: H-630 SC 7250 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

|                          |             |
|--------------------------|-------------|
| <b>Status:</b>           | <b>Sold</b> |
| <b>Manufacturer:</b>     | Buhler      |
| <b>Model:</b>            | H-630 SC    |
| <b>Size:</b>             | 7250 kN     |
| <b>Inventory Number:</b> | DCM-1864    |

Buhler - H-630 SC 7250 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Buhler Datacess-SC Controls

[View this machine online: DCM-1864](#)



### Specifications

|                                   | U.S. Standard          | Metric                 |
|-----------------------------------|------------------------|------------------------|
| Locking Force                     | 814 tons               | 7250 kn                |
| Tie Bar Diameter                  | 5.9 inches             | 150 mm                 |
| Clearance Between Tie Bars        | 30.7 x 30.7 inches     | 780 x 780 mm           |
| Die Thickness (minimum - maximum) | 11.8 inches            | 300 mm                 |
| Die Stroke (minimum - maximum)    | 30.7 inches            | 780 mm                 |
| Moving Platen Size                | 47.6 x 47.6 inches     | 1210 x 1210 mm         |
| Shot Positions                    | Inserted - 8 positions | Inserted - 8 Positions |
| Shot Stroke                       | 22.8 inches            | 580 mm                 |
| Power                             | 480/3/60               | 480/3/60               |
| Machine Size                      | 29.5 x 9.5 feet        | 9 x 2.9 m              |
| Machine Weight                    | 62,700 pounds          | 28,500 kg              |

### Features & Accessories:

- Buhler Datacess-SC control with Lancast software package
- Top Helper Side Automatic Tie Bar Puller
- Buhler Pickmat Extractor

### Terms of Sale:

**Price:** [sold](#)

**Shipping Terms:** Ex-works

Questions? Call (847) 360-9170 and mention DCM-1864.

## Photos - DCM-1864

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[Photo 1 of DCM-1864 - view online](#)



[Photo 2 of DCM-1864 - view online](#)



[Photo 3 of DCM-1864 - view online](#)



[Photo 4 of DCM-1864 - view online](#)



[Photo 5 of DCM-1864 - view online](#)



[Photo 6 of DCM-1864 - view online](#)

## Photos - DCM-1864 (continued)

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[Photo 7 of DCM-1864 - view online](#)



[Photo 8 of DCM-1864 - view online](#)



[Photo 9 of DCM-1864 - view online](#)



[Photo 10 of DCM-1864 - view online](#)

## Description:

Used, Buhler Model H-630 SC 7250 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For\_Sale, Features Include: Buhler Dataaccess-SC control with Lancast software package, Top Helper Side Automatic Tie Bar Puller, Buhler Pickmat Extractor, Buhler Dataaccess-SC controls, second Hand, DCM-1864

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