

Die Cast Machinery, LLC Inventory number: DCM-1991

Used Buhler Model: Evolution B 140 D 14000 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine

Status:	Sold
Manufacturer:	Buhler
Model:	Evolution B 140 D
Size:	14000 kN
Inventory Number:	DCM-1991

Buhler - Evolution B 140 D 14000 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine, Controls

[View this machine online: DCM-1991](#)



Specifications

	U.S. Standard	Metric
Clamping Force	1573 tons	14,000 kN
Die Thickness (Minimum - Maximum)	15.75 to 55.12 inches	400 to 1400 mm
Platen Dimensions (horizontal x vertical)	67.32 x 68.11 inches	1710 x 1730 mm
Clearance between tie bars	43.31 inches	1100 mm
Moving Platen Stroke	43.31 inches	1100 mm
Maximum Injection Stroke	35.43 inches	900 mm
Injection Positions	0 to -13.78 inches	0 to -350 mm
Maximum Injection Force Intensified	123 tons	1,096 kN
Maximum Ejector Force	44 tons	400 kN
Maximum Ejector Stroke	8.66 inches	220 mm
Main Motor	120 HP	90 kW
Machine Weight	160,937 pounds	73,000 kg

Features & Accessories:

- New 2005
- Automatic Tie Bar Pulling - Top Two Tie Bars
- BuhlSpay via Wollin PSM 3 BI Sprayer
- BuhlTemp Mold Temperature Control System
- Buhler D Shot System

Terms of Sale:

Price: [sold](#)

Shipping Terms: Ex-works

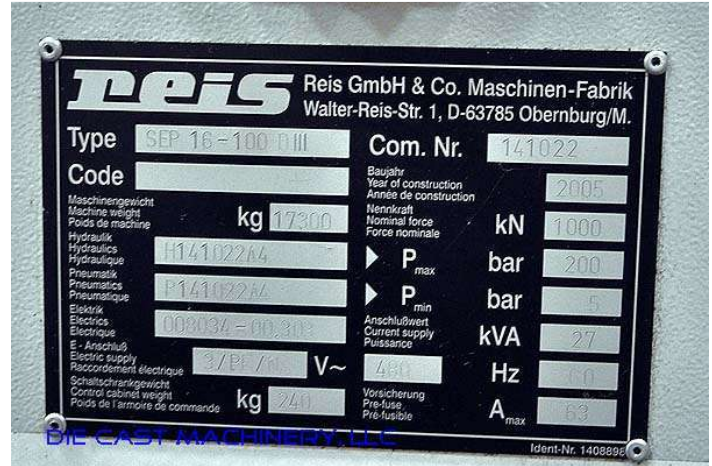
Questions? Call (847) 360-9170 and mention DCM-1991.

Photos - DCM-1991

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[Photo 1 of DCM-1991 - view online](#)



[Photo 2 of DCM-1991 - view online](#)



[Photo 3 of DCM-1991 - view online](#)



[Photo 4 of DCM-1991 - view online](#)



[Photo 5 of DCM-1991 - view online](#)



[Photo 6 of DCM-1991 - view online](#)

Photos - DCM-1991 (continued)

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[Photo 7 of DCM-1991 - view online](#)



[Photo 8 of DCM-1991 - view online](#)



[Photo 9 of DCM-1991 - view online](#)



[Photo 10 of DCM-1991 - view online](#)



[Photo 11 of DCM-1991 - view online](#)



[Photo 12 of DCM-1991 - view online](#)

Description:

Used, Buhler Model Evolution B 140 D 14000 kN Horizontal Cold Chamber Aluminum High Pressure Die Casting Machine For_Sale, Features Include: Automatic Tie Bar Pulling - Top Two Tie Bars, BuhlSpay via Wollin PSM 3 BI Sprayer, BuhlTemp Mold Temperature Control System, Buhler D Shot System, controls, second Hand, DCM-1991

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