

Die Cast Machinery, LLC Inventory number: DCM-3691

Used Brother Model: TC-324 500 x 300 mm CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC

Status:	Sold
Manufacturer:	Brother
Model:	TC-324
Size:	500 x 300 mm
Inventory Number:	DCM-3691

Brother - TC-324 500 x 300 mm CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC, Brother CNC-830 Controls

[View this machine online: DCM-3691](#)



Specifications

	U.S. Standard	Metric
Table Pallet Size:	19.69 x 11.81 inches	500 x 300 mm
X Axis Travel:	16.5	419 mm
Y Axis Travel:	12.6	320
Z Axis Travel:	10.6	270
Maximum Spindle Speed:	10,000 RPM	10,000 RPM
Number to Tool Positions:	10	10
Spindle Nose to Table (minimum/maximum)	7.48 - 17.71	190 - 450 mm
Number of Pallet Positions:	2	2
Pallet Change Time:	2.8 second	2.8 Second
Pallet Load Capacity:	388 pounds	175 Kg
Approximate Machine Height:	94 inches	2,388 mm
Approximate Weight:	6,176 pounds	2,800 Kg

Features & Accessories:

- New in March 1999, 20,307 run hours indicated
- Brother 830 CNC Control
- Integrated High Speed Pallet Changer
- 10 Station ATC
- G-Code Control Programing

Optional Equipment Available with Machine at Additional Cost: (click on item to view)

[Sold – Brother TC-32A](#)

DCM-3692

Terms of Sale:

Price: [sold](#)

Shipping Terms: Ex-works

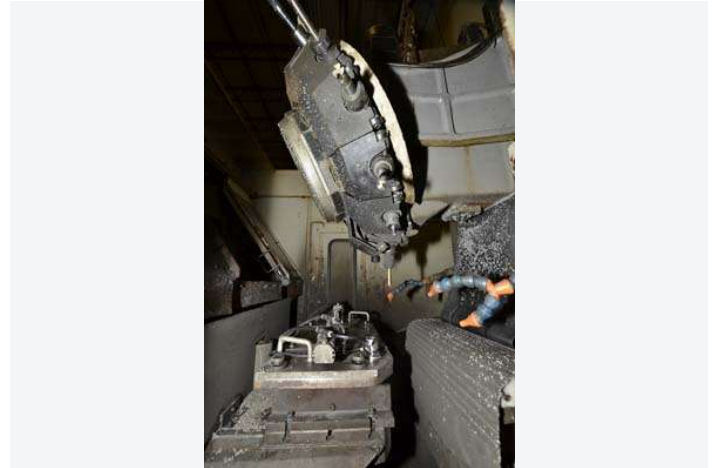
Questions? Call (847) 360-9170 and mention DCM-3691.

Photos - DCM-3691

Click any photo to open it full size on our website.



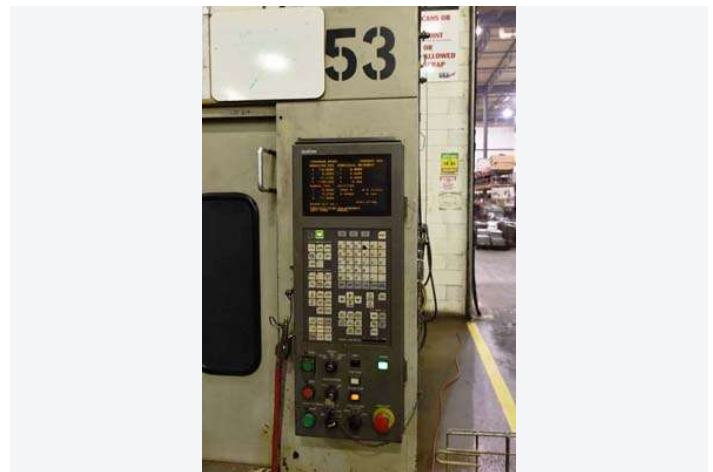
[Photo 1 of DCM-3691 - view online](#)



[Photo 2 of DCM-3691 - view online](#)



[Photo 3 of DCM-3691 - view online](#)



[Photo 4 of DCM-3691 - view online](#)



[Photo 5 of DCM-3691 - view online](#)



[Photo 6 of DCM-3691 - view online](#)

Photos - DCM-3691 (continued)

Click any photo to open it full size on our website.



[Photo 7 of DCM-3691 - view online](#)



[Photo 8 of DCM-3691 - view online](#)



[Photo 9 of DCM-3691 - view online](#)



[Photo 10 of DCM-3691 - view online](#)



[Photo 11 of DCM-3691 - view online](#)



[Photo 12 of DCM-3691 - view online](#)

Photos - DCM-3691 (continued)

Click any photo to open it full size on our website.



[Photo 13 of DCM-3691 - view online](#)



[Photo 14 of DCM-3691 - view online](#)

Description:

Used, Brother Model TC-324 500 x 300 mm CNC High Speed Drill-Tap-Milling Machine - Vertical Spindle - Two Pallet with ATC For_Sale, Features Include: Brother 830 CNC Control, Integrated High Speed Pallet Changer, 10 Station ATC, G-Code Control Programing, Brother CNC-830 controls, second Hand, DCM-3691

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.