



Die Cast Machinery, LLC Inventory number ??: 5728

We offer for sale, subject to availability, prior sale and the terms listed below:

Used Birch Model: BH-400 400 Ton Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine

Model: BH-400

Preliminary Specifications - Please confirm before bidding

Status: Sold

Specifications:	Metric / U.S. Standard
Clamping (Locking) Force:	362 tons / 400 tons
Tie Bar Diameter:	127 mm / 5 inches
Tie Bar Clearance:	552 x 552 mm / 21.75 x 21.75 inches
Fixed Platen:	1028 x 1028 x 203 mm / 40.5 x 40.5 x 8 inches
Moving Platen:	1028 x 1028 x 203 mm / 40.5 x 40.5 x 8 inches
Die Thickness (minimum to maximum):	254 - 711 mm / 10 - 28 inches
Die Stroke:	304 mm / 12 inches
Horsepower:	22.38 KW / 30 HP
Shot Positions:	Center and -150 mm / Center to -6
Machine Size:	6.1 x 1.83 x 2.13 meters / 20 x 6 x 7 feet
Machine Weight:	15,648 kg / 34,500 pounds

Features & Accessories:

Electric Motorized Die Height Adjustment
Hydraulic Center Platen Ejection
Automatic Linkage Lubrication System
Adjustable Die Stroke
Natural Gas Heated Zinc Melting/Holding Furnace with Natural Gas Nozzle Heaters

Terms of Sale:

Price: [request quotation](#)

Shipping Terms: Ex-works

Product Photos:

Click on any image for a larger view





Description: Used, Birch Model BH-400 400 Ton Horizontal Hot Chamber Zinc (Zamak) High Pressure Die Casting Machine For Sale, Features include: Electric Motorized Die Height Adjustment, Hydraulic Center Platen Ejection, Automatic Linkage Lubrication System, Adjustable Die Stroke, Natural Gas Heated Zinc Melting/Holding Furnace with Natural Gas Nozzle Heaters, , Allen Bradley Controls, Second Hand, DCM-5728

PURCHASER'S (Buyer's) RESPONSIBILITY AND INDEMNITY: Used machines, equipment or any part thereof, may not incorporate approved activating mechanisms, operator safety devices or safety guards as required by OSHA or otherwise. It shall be a Purchaser's (Buyer's) responsibility to ensure that any and all merchandise or equipment purchased from Die Cast Machinery, LLC or its affiliates is installed and operated in a proper and safe manner. Purchaser (Buyer) also acknowledges that it may have to install or change guards, safeties, warnings or other components to ensure that the merchandise or machines purchased will conform to all laws, codes, regulations, ordinances, statutes, insurance requirements and industry standards. Purchaser agrees to defend, indemnify and hold harmless Die Cast Machinery, LLC from and against all suits, claims, costs, damages and expenses, including, but not limited to, reasonable attorneys' fees, arising out of, or in connection with, the transportation, purchase, ownership, or use of the merchandise or equipment sold hereunder. Information has been obtained from sources deemed reliable, buyers should avail themselves of the opportunity to inspect the items before purchase.