PASSAGE

15980
2510
8990
850
5800
6650
3700
2950
2680
4900
1000
2170
1600
1600
LUBRICANT TANK
BOOSTER CYLINDER
R730
FURNACE
ROBOT
SLEEVE LOADER
QUENCH TANK
DIE MOUNTING SURFACE
6300
1800
1100
1800
3750
1600
2200
1980
LUBRICANT TANK
2865
2953
1000
1220
11550
6750
CONTROL PANEL
PRODUCT CHUTE
TRIMMING MACHINE
ROLLER CONVEYOR
980
2361
678
540
2700
SLEEVE BOX
1.4M(L)1M
N2 PRODUCT BOX
1.8M1.5M
PRODUCT BOX
1.0M(L)1.5M
PASSAGE

7337
4795
1895
1920
250
5558
4718
2950
840
2690
410
655
350
1700
950
2480(1300)+1180
1180
2400
1280
180
2868
10840
1852
5492
3640
2270
100
MACHINING AREA

CLASS	ABBR	FINISH (RA/μm)	ISO
F	FINE	MACHINING	
M	MEDIUM	BENDING	
C	COARSE	GAS CUTTING	
C	COMMERCIAL	WELD STRUCT	

								DES	LIU
								DRAWN	KAZAMA
								CHK	KAWAMURA
								APD	SUGA
								MFG	YAMAMI
								APD	SUGA
DRAWING NO.	QTY	PART NO.	CUSTOMER	MAT'L	SIZE	WGT	NO.	DESCRIPTION	REMARKS

UBE MACHINERY CORPORATION,LTD.

UBE250G DIE-CASTING MACHINE AND AUTOMATIC HANDLING EQUIPMENTS

GENERAL ARRANGEMENT

SCALE(1/X)

REVISION

DWG NO. 151-22115:001-0

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