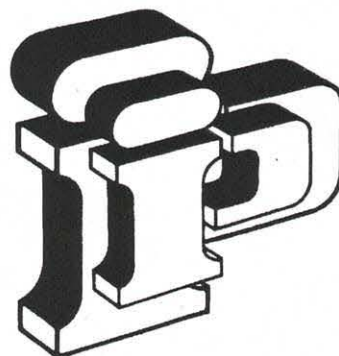




ITALPRESSE

N° 016511700

ITALPRESSE



***Operation and
Maintenance Manual***

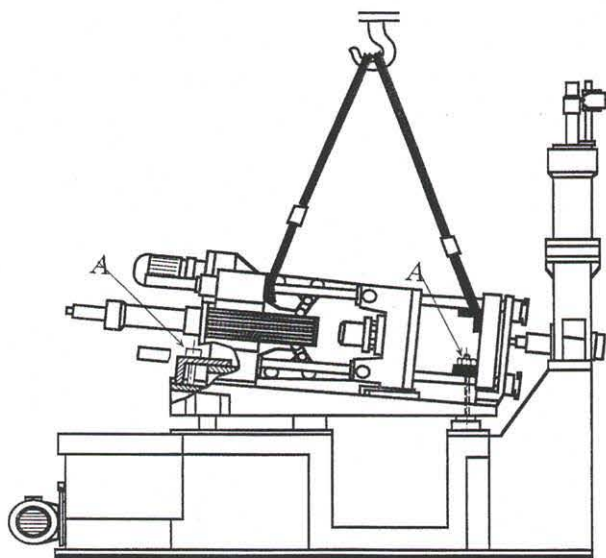


ITALPRESSE

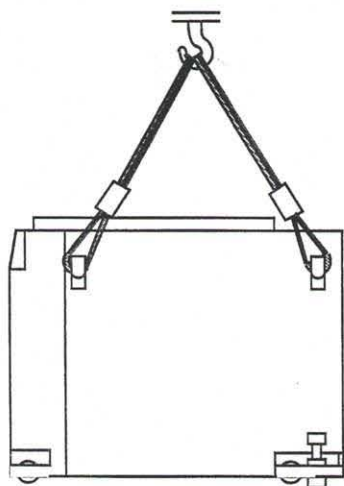
- SOLLEVAMENTO
- LIFTING
- LEVAGE
- ANHEBEN
- LEVANTAR LA MÁQUINA

N° 016277010

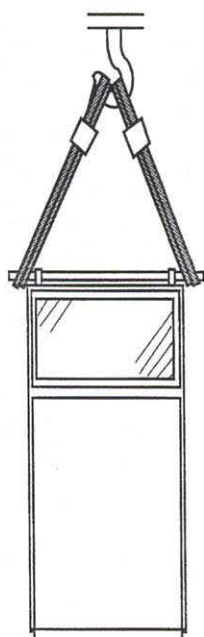
IPZ 60T +130T



IPZ 60T	kg	7.000
IPZ 90T	kg	7.700
IPZ 130T	kg	8.500



IPZ 60T	kg	1.375
IPZ 90T	kg	1.375
IPZ 130T	kg	1.375



N° 1	kg	300
N° 2	kg	455
N° 3	kg	610



ITALPRESSE

N° 016261001

IP/SC

1

In order to make our ASSISTANCE SERVICE easier, which deals with Assistance technical matters or spare part, the clients are requested to indicate precisely, in any correspondence dealing with service, the information stamped on the name plate of the machine for which service is requested.



ITALPRESSE INDUSTRIE
VIA TRENTO, 178
CAPRIANO DEL COLLE-BRESCIA-ITALY



MODELLO:

IPZ-130

MATRICOLA:

3199

DATA DI COSTRUZIONE:

PRESSIONE LINEA:

IMPIANTO IDRAULICO

PRESS. max

bar 180

DIRETTIVA

97/23/CE

TEMP. min/max

20/50° C

ENTE NOTIFICATO

N° 0879



ITALPRESSE

- CARATTERISTICHE TECNICHE
- DONNEES TECHNIQUES
- TECHNICAL DATA
- TECHNISCHE DATEN
- DATOS TECNICOS
- ТЕХНИЧЕСКИЕ ХАРАКТЕРИСТИКИ

N° 016276780

1

	PRESSIONE ESERCIZIO WORKING PRESSURE PRESSION DE SERVICE BETRIEBSDRUCK PRESIÓN DE SERVICIO РАБОЧЕЕ ДАВЛЕНИЕ	PRESSIONE CARICA AZOTO NITROGEN PRESSURE PRESSION D'AZOTE STICKSTOFFLADEDRUCK PRESIÓN CARGA NITRÓGENO ДАВЛЕНИЕ ЗАГРУЗКИ АЗОТА	CAPACITA' SERBATOIO TANK CAPACITY CAPACITE' DE LA RESEERVOIR TANKINHALT CAPACIDAD DEPÓSITO ЕМКОСТЬ РЕЗЕРВУАРА
	Bar, бар	Bar, бар	Lt., л
PA 25 N (SL)	120	—	300
PA 35 N (SL)	170	—	550
PA 50 N (SL)	170	—	600
PA 75 N (SL)	180	—	700
IPZ 30 T	75	65	200
IPZ 60 T	100	50	300
IPZ 90 T	110	50	300
IPZ/MG 130 T	125	105	490
IPZ/MG 200 T	125	105	510
IPZ/MG 300 T	125	105	800
IPZ/MG 400 T	125	105	950
IPZ/MG 550 T	140	120	1050
IPZ/MG 750 T	140	120	1150
IP 200 SC	125	105	670
IP 300 SC	125	105	935
IP 400 SC	125	105	1135
IP 550 SC	140	120	1315
IP 750 SC	140	120	1375
IP 900 SC	150	125	1950
IP 1100 SC	150	125	2200



- CARATTERISTICHE TECNICHE
- DONNEES TECHNIQUES
- TECHNICAL DATA
- TECHNISCHE DATEN
- DATOS TECNICOS
- ТЕХНИЧЕСКИЕ ХАРАКТЕРИСТИКИ

N° 016276780

2

PRESSIONE ESERCIZIO
WORKING PRESSURE
PRESSION DE SERVICE
BETRIEBSDRUCK
PRESIÓN DE SERVICIO
РАБОЧЕЕ ДАВЛЕНИЕ

PRESSIONE CARICA AZOTO
NITROGEN PRESSURE
PRESSION D'AZOTE
STICKSTOFFLADEDRUCK
PRESIÓN CARGA NITRÓGENO
ДАВЛЕНИЕ ЗАГРУЗКИ АЗОТА

CAPACITA' SERBATOIO
TANK CAPACITY
CAPACITE' DE LA RESEERVOIR
TANKINHALT
CAPACIDAD DEPÓSITO
ЕМКОСТЬ РЕЗЕРВУАРА

Bar, бар

Bar, бар

Lt., л

IP 1650 SC

150

125

3350

IP 1850 SC

150

125

4000

IP 2150 SC

140

115

4600

IP 2500 SC

150

125

4600

IP 3000 SC

150

125

6200

IP 3500 SC

150

125

7800

IP 4000 SC

150

125

8650

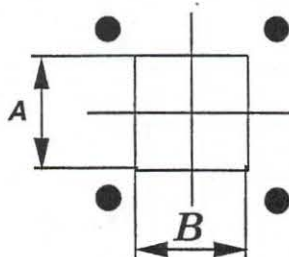


ITALPRESSE

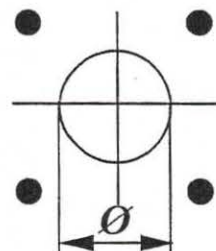
DIMENSIONI STAMPO MINIMO
SMALLEST DIE DIMENSIONS
DIMENSIONS MINIMALES DU MOULE
KLEINSTE FORMABMESSUNGEN
DIMENSIONES MÍNIMAS DEL MOLDE
МИНИМАЛЬНЫЕ РАЗМЕРЫ ПРЕСС - ФОРМЫ

N° 016276791

1



DIMENSIONI mm
DIMENSIONS
DIMENSIONS
ABMESSUNGEN
DIMENSIONES
РАЗМЕРЫ



DIMENSIONI mm
DIMENSIONS
DIMENSIONS
ABMESSUNGEN
DIMENSIONES
РАЗМЕРЫ

IPZ 30T

200 x 200

230

IPZ 60T

220 x 220

250

IPZ 90T

250 x 250

280

IP/Z 130T

300 x 300

340

IP/V/Z/MG 200

360 x 360

410

IP/V/Z/MG 300

450 x 450

500

IP/V/Z/MG 400

510 x 510

570

IP/V/Z/MG 550

580 x 580

650

IP/V/Z/MG 750

670 x 670

750

IP 900

750 x 750

850

IP 1100

820 x 820

920

IP 1350

900 x 900

1000

IP 1650

1000 x 1000

1100

IP 1850

1075 x 1075

1200

IP 2150

1150 x 1150

1300

IP 2500

1300 x 1300

1400

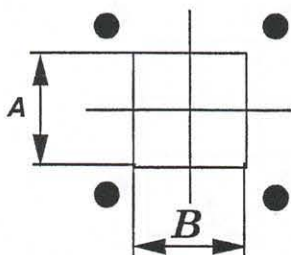


ITALPRESSE

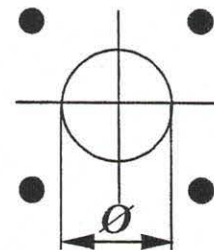
DIMENSIONI STAMPO MINIMO
SMALLEST DIE DIMENSIONS
DIMENSIONS MINIMALES DU MOULE
KLEINSTE FORMABMESSUNGEN
DIMENSIONES MÍNIMAS DEL MOLDE
МИНИМАЛЬНЫЕ РАЗМЕРЫ ПРЕСС - ФОРМЫ

N° 016276791

2



DIMENSIONI mm
DIMENSIONS
DIMENSIONS
ABMESSUNGEN
DIMENSIONES
РАЗМЕРЫ



DIMENSIONI mm
DIMENSIONS
DIMENSIONS
ABMESSUNGEN
DIMENSIONES
РАЗМЕРЫ

SERIE IP/SC
IP-/SC - REIHE
IP-/SC - РЯД

IP 3500

1500 x 1500

1650

IP 4000

1600 x 1500

1600

**INDICE**

- 01) *Dati e caratteristiche tecniche*
- 02) *Trasporto e installazione*
- 03) *Messa in funzione*
- 04) *Schemi idraulici e pneumatici*
- 05) *Schema elettrico*
- 06) *Controlli periodici e anomalie*
- 07) *Cambio stampo*
- 08) *Dati di collaudo*
- 09) *Avvertenze importanti*
- 10) *Assiemi e complessivi*
- 11) *Parti di ricambio*
- 12) *Sommario*

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- 01) *Technical data and characteristics*
- 02) *Transportation and set-up*
- 03) *Start-up*
- 04) *Hydraulic and pneumatic drawings*
- 05) *Electric drawing*
- 06) *Periodical checks and anomalies*
- 07) *Die change*
- 08) *Test data*
- 09) *Important instructions*
- 10) *General and overall drawing*
- 11) *Spare parts*
- 12) *Summary*

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- 01) *Données et caractéristiques techniques*
- 02) *Transport et montage*
- 03) *Mise en route*
- 04) *Schema hydraulique et pneumatique*
- 05) *Schema électrique*
- 06) *Contrôles périodiques et anomalies*
- 07) *Changement de moule*
- 08) *Données des essais*
- 09) *Indications importantes*
- 10) *Dessins d'ensemble*
- 11) *Pièces détachées*
- 12) *Résumé*

INHALT

- 01) *Technische Daten und Merkmale*
- 02) *Transport und Aufstellung*
- 03) *Inbetriebnahme*
- 04) *Hydraulik- und Pneumatikpläne*
- 05) *Schaltplan*
- 06) *Periodische Kontrollen u. Störungen*
- 07) *Formwechsel*
- 08) *Abnahmedaten*
- 09) *Wichtige Hinweise*
- 10) *Übersichtszeichnungen*
- 11) *Ersatzteile*
- 12) *Inhaltsverzeichnis*

DYNATOOL INDUSTRIES INC.

FACTURATION: 3540 ST PATRICK MONTREAL (QC), CANADA, H4E-1A2
Tel.: (514) 925-0013 Fax: (514) 925-0044

À/TO : ITALPRESSE OF AMERICA INC.

6131 W. EXECUTIVE DRIVE

MEQUON WI. 53092

A / S = DICK ONISK

TEL=262-512-0602 FAX=262-512-0604

CELL = 414-350-5812

E MAIL = IP.AMERICA@PRODIGY.NET

Ces numeros doivent paraitre sur
tous colis, factures et
correspondance.

*These numbers must appear on all
packages, invoices and
correspondence.*

BON DE COMMANDE No.
PURCHASE ORDER No.

D 06006

DATE:

JUNE 2 2008

No. TAX PROV.

1021447516TQ0001

PROV. TAX No.:

No. TAX FED.

142525963 RT

FED. TAX No.

No. FOURNISSEUR

COMPTE No.

COMMANDE MIN.

SUPPLIER No.:

ACCOUNT No.:

MIN. ORDER.:

DATE REQUISE / REQUEST DATE:

RUSH U.P.S...ACC. # AT 7857

CONDITIONS / TERMS:

NET 30 DAYS/ JOURS

VIA:

U.P.S. GROUND / OUR ACCOUNT # A T 7857

QUANTITE QUANTITY		EXPEDIE SHIPPED	EN ATTENTE BACK ORDER	PRIX PRICE	PAR PER	No. CODE CODE No.
1	HEAT EXCHANGER FILTER # 622601030		Complete 05-06-08	U.S.\$ 106.20	EA	700-006
1	GOOSENECK INSERT # 165201211			120.60	EA	
** DELIVERY = RUSHH / ADVISE - ANSWER BACK BY FAX						
CONFIRMATION						
EXPEDIEZ A: DYNATOOL INDUSTRIES 3540, ST-PATRICK MONTREAL, QUÉBEC, H4E 1A2						
ATT IGOR ARMANO						
			TOTAL \$	\$226.80 U.S.\$	LOT	

PAR / PER : SERGE DUVAL

BON DE COMMANDE

PURCHASE ORDER

DYNATOOL INDUSTRIES INC.

FACTURATION: 3540 ST PATRICK MONTREAL (QC), CANADA, H4E-1A2
Tel.: (514) 925-0013 Fax: (514) 925-0044

À/TO : ITALPRESSE OF AMERICA INC.

6131 W. EXECUTIVE DRIVE

MEQUON WI. 53092

A / S = DICK ONISK

TEL=262-512-0602 FAX=262-512-0604

CELL = 414-350-5812

E MAIL = IP.AMERICA@PRODIGY.NET

Ces numeros doivent paraitre sur
tous colis, factures et
correspondance.

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packages, invoices and
correspondence.*

BON DE COMMANDE No.
PURCHASE ORDER No.

D 09152

DATE:

SEPT. 30 2008

No. TAX PROV.

1021447516TQ0001

PROV. TAX No.:

No. TAX FED.

142525963 RT

FED. TAX No.

No. FOURNISSEUR

COMPTE No.

COMMANDE MIN.

SUPPLIER No.:

ACCOUNT No.:

MIN. ORDER.:

DATE REQUISE / REQUEST DATE:

APPROX. OCT. 6 2008

CONDITIONS / TERMS:

NET 30 DAYS/ JOURS

VIA:

U.P.S. GROUND / OUR ACCOUNT # A T 7857

QUANTITE QUANTITY		EXPEDIE SHIPPED	EN ATTENTE BACK ORDER	PRIX PRICE	PAR PER	No. CODE CODE No.
1	TIE BAR NUT # 163202590		complet 10-03-08	U.S.\$ 271.80	EA	
	*** DELIVERY = APPROX. OCT. 6 2008					
	CONFIRMATION DONE BY PHONE					
	EXPEDIEZ A: DYNATOOL INDUSTRIES 3540, ST-PATRICK MONTREAL, QUÉBEC, H4E 1A2					
	ATT IGOR ARMANO		TOTAL \$	\$ 271.80 U.S.\$	LOT	

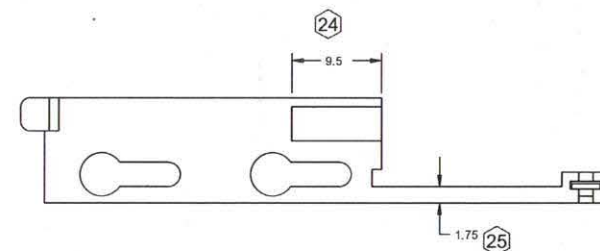
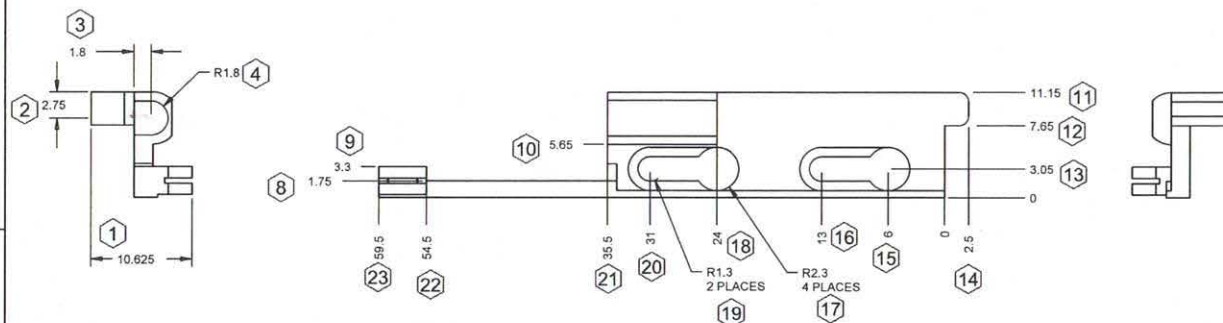
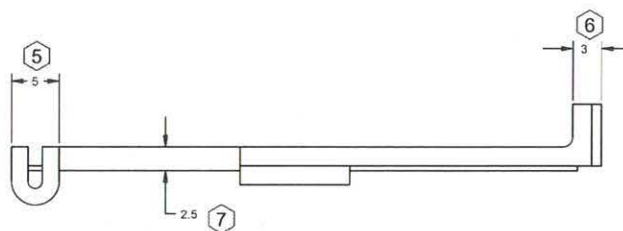
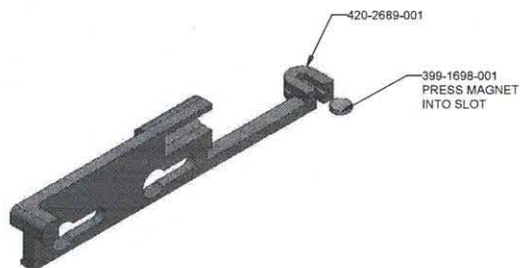
PAR / PER : SERGE DUVAL

BON DE COMMANDE

PURCHASE ORDER

- NOTES:
1. WORKMANSHIP: SEE AGILE BOM SEQUENCE #20-29
 2. ENVIRONMENTAL COMPLIANCE: SEE AGILE BOM SEQUENCE #30-39
 3. MATERIAL: SEE AGILE BOM SEQUENCE #40-49.
 4. COLOUR: SEE AGILE BOM SEQUENCE #60-69.
 5. TEXTURE: MT11030
 6. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN MILLIMETERS.
 7. INSPECTION DIMENSIONS WITH ALPHABETIC LABELS TO BE SAMPLED FOR QUALITY CONTROL.
 8. PERMANENTLY MARK PART NUMBER AND REVISION IN AREA SHOWN.

REVISION HISTORY		
REV	DESCRIPTION	DD-MON-YEAR
A	INITIAL RELEASE - YBRISEBO/S.SHEARMAN	04-SEP-2018



3600297AM00
SEPT 18 2018 - DC

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ciena

HALL EFFECT SENSOR
ACTIVATION PLATE, R1/R2

THIRD ANGLE PROJECTION

SIZE DWG NO. 420-2689-000 REV A
SHEET 1 OF 1